1	Reduction of ammonia emissions from dairy cattle cubicle houses via improved
2	management- or design-based strategies: A modeling approach
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22	Abstract
23	Given the current scarcity of empirical data on ammonia (NH $_3$) emissions from dairy cattle
24	under different management-based mitigation techniques, a modeling approach to assess
25	potential NH ₃ emission reduction factors is needed. This paper introduces a process-based
26	model that estimates NH ₃ emission reduction factors for a dairy cattle barn featuring single or
27	multiple management-based NH_3 emission mitigation techniques, as compared to another
28	barn, to which no mitigation measure is applied. The model accounts for the following
29	emission mitigation measures: (a) floor scraping, (b) floor type, (c) floor flushing with water
30	and (d) indoor acidification of manure. Model sensitivity analysis indicated that manure
31	acidification was the most efficient NH₃ emission reduction technique. A fair agreement was
32	observed between reduction factors from the model and empirical estimates found in the

- 33 literature. We propose a list of combinations of techniques that achieve the largest reductions.
- 34 In order of efficiency, they are: (a) floor scraping combined with manure acidification
- 35 (reduction efficiency 44 49%); (b) solid floor combined with scraping and flushing (reduction
- efficiency 21 27 %); (c) floor scraping combined with flushing and (d) floor scraping alone
- 37 (reduction efficiency 17 22 %). The model is currently being used to advise the Flemish
- 38 Government (Belgium), on the performance of certain NH₃ emission reduction systems for
- 39 dairy barns in Flanders.
- 40 **Keywords:** Process-based model; NH₃ emissions mitigation; Low NH₃ emission dairy barn;
- 41 Policy making.





50 1. Introduction

51 The amount of scientific evidence on the negative impacts of excessive gaseous ammonia (NH₃) 52 emissions from livestock systems on Earth biomes is significant (ApSimon et al., 1987; Sutton et 53 al., 2013; Sutton et al., 2008). In different parts of the world, simultaneous efforts are underway 54 in order to reduce NH₃ emissions. For instance, since 1992 a multinational effort has been 55 underway in Europe to tackle the most urgent environmental issues including the deposition of 56 excess of reactive nitrogen from all sectors of European society, including agriculture, into 57 natural environments (Natura2000, 1992). In 2000, the European Parliament indicated that the 58 Member States (EU28) should set their maximum allowed levels for NH₃ emissions. This resulted 59 in NH₃ emission restrictions specifically for livestock farms (NEC-Directive, 2001). In the United 60 States, the Emergency Planning and Community Right-To-Know Act (EPCRA) established since 61 1986, requires that livestock systems' NH₃ releases exceeding 45 kg d⁻¹ (in a per barn basis or 62 per operation basis where multiple barns may be used) must be reported (USEPA, 1986).

63 Agriculture in Europe is responsible for about 90% of NH_3 emissions (Sutton et al., 2013), a 64 considerable part of which comes from cattle manure operations. These operations vary 65 considerably in terms of design and management, depending on the country and region. The 66 type of system discussed and modeled in this paper is typical in northern Europe, and is defined 67 by Mosquera et al. (2014) as loose housing with cubicles, where the animals are kept loose in a 68 barn divided into rows of individual cubicles, feeding and walking alleys. In these barns the floor 69 is usually slatted, and the manure (mixture of feces and urine) is regularly removed from the 70 floor and stored in a manure pit inside the barn. The barns are usually naturally ventilated, with 71 air entering through openings at the walls' sides, being exhausted through the opposite opening 72 and ridge, and the animals are confined year round. As for diets, cows are usually fed roughage 73 (grass and maize silage) and concentrate.

74 The accurate determination of NH₃ emission factors from commercial naturally ventilated dairy 75 cattle barns is currently a challenge (Calvet et al., 2013; Ogink et al., 2013; Takai et al., 2013). 76 Multiple recent studies attempt to develop an emission measurement method for this type of 77 barns (De Vogeleer et al., 2016; Joo et al., 2014; Van Overbeke et al., 2016, 2015, 2014a, 2014b), 78 but experimentally determined management based NH₃ emission factors for real-scale dairy 79 cattle barns in general are currently still non-existent. While a technique for accurate empirical 80 assessment of NH₃ emission factors from this type of barns isn't established, the use of modeling 81 approaches has proven to be beneficial.

82 Rotz and Oenema (2006) developed a mechanistic model to predict NH₃ emissions from dairy 83 and beef cattle barns. Their model was validated with data from other studies that included 84 emissions from cattle manure at multiple stages, i.e. in animal housing, storage, field application 85 and during grazing. Elzing and Monteny (1997a, 1997b) assembled a process-based model that 86 estimates NH₃ emissions from dairy cattle manure, which includes the most relevant physico-87 chemical properties related with NH₃ emissions. Their model was validated for laboratory 88 conditions. Later, Monteny et al. (1998) scaled the model up to a full dairy cattle barn. A similar 89 procedure was followed by Aarnink & Elzing, (1998), who developed a model scaled up to a pig 90 barn. Although the NH₃ emission models of Rotz and Oenema (2006), Monteny et al., (1998) and 91 Aarnink & Elzing, (1998) can predict emissions at a barn scale, they are not designed to

systematically assess the impact of barn management and design aspects that might mitigateemissions.

94 When it comes to animal housing, some specific changes in barn design have significantly 95 reduced emissions in laboratory conditions. Such management techniques include scraping 96 manure off the floor (Braam et al., 1997; Ogink and Kroodsma, 1996), flushing the floor with 97 water (Bleijenberg et al., 1995; Braam et al., 1997; Ogink and Kroodsma, 1996) and indoor 98 manure treatment, such as acidification (Bleijenberg et al., 1995; Kai et al., 2008). In addition, 99 barn design aspects such as floor type have significantly changed the shape of NH₃ emission 100 sources, i.e. area and depth of urine puddles (Snoek et al., 2014; Snoek et al., 2010). These types 101 of emission reduction means have not yet been consistently tested in full-scale commercial dairy 102 cattle barns because of the current technological limitations for determination of emission 103 factors in these types of barns, as already mentioned.

104 The first known modeling attempt to estimate NH₃ emission factors from different barn 105 management strategies is the work of Rotz et al. (2014). In their study, the developed model 106 calculates emissions across different barns with or without floor scraping and flushing systems 107 as well as different floor types. A model-based tool that is able to evaluate the intensity, duration 108 and combination of multiple management techniques such as floor scraping and flushing, and 109 the effects of different floor types and manure treatment on NH₃ emission reduction is still 110 lacking in current scientific literature. Such model would be useful, not only to assess the current 111 management practices and designs, but also to propose a suite of the best measures that can 112 be used in combination to develop 'low NH₃ emission' housing barns for dairy cattle.

113 The aims of this research study were therefore to: (a) develop a process-based NH₃ emission 114 model which is able to calculate the NH₃ emission reduction potential of new or adapted dairy 115 cattle barns comprising individual or combined management- or design-based emission 116 reduction techniques; (b)validate the model results by comparing them with empirical emission 117 reduction factors from other studies using combinations of mitigation measures; (c) use the 118 model to quantify the NH₃ emissions reduction potential of the following management-based 119 techniques: floor scraping, flushing with water, indoor manure acidification and use of different 120 types of floor; and (d) use the model to propose 'low NH₃ emission' housing barns for dairy 121 cattle.

123 1.1 Theory on NH₃ emission from cattle manure

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124 A common pathway of nitrogen (N) flow in livestock systems generally involves its uptake, 125 metabolism, excretion, hydrolysis, mineralization, nitrification, denitrification and volatilization 126 in various gaseous forms. In dairy cattle barns, the main form of N uptake by the animals is via 127 the protein present in feed (forage + supplements), which is then partially metabolized into live 128 weight gain and/or milk production. The remaining N consumed is excreted on the floor in the 129 form of urine and feces. The parcel of urine on the floor will have its urea mineralized into 130 ammonium (NH_4^+) which might in turn be transformed into gaseous N (N_2) , nitrous oxide (N_2O) and NH₃ (Sutton et al., 2013). The remainder of urine and feces falls through the floor slats into 131 132 the pit, where urine and feces are mixed together originating manure. In the manure pit, a series 133 of enzymatic reactions including bacteriological degradation will occur in addition to urea 134 mineralization, ultimately leading to gaseous emissions of N₂, N₂O and NH₃. The mechanistic © 2016. This manuscript version is made available under the CC-BY-NC-ND 4.0 license

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model developed and used in this study only takes into account the enzymatic processes that lead to volatilization and emission of NH_3 from cattle manure.

137 Three main physico-chemical mechanisms are responsible for the emission of NH_3 from cattle 138 urine or manure: (1) Enzymatic conversion of urea $(CO(NH_2)_2)$ into ammonium (NH_4^+) and carbon 139 dioxide (CO_2) in the presence of water and the enzyme urease; (2) The dissociation of liquid NH_4^+ 140 into NH_3 as a function of media pH and air temperature (T), and (3) the convective mass transfer 141 of volatilized NH_3 , which in its turn is a function of wind speed (v)

142 Urea is abundantly present in cattle urine while urease is supplied by feces and naturally present 143 in the environment. The enzymatic conversion of urea into NH₃ in the presence of water is 144 described in equation 1 (table 1). This table gives the complete list of equations for the main 145 chemical and physical processes, including the process constants included in the model. The 146 degradation of urea into NH_3 can be mathematically represented by the Michaelis-Menten 147 kinetics (Johnson and Goody, 2011), shown in equation 2. However, since urea degradation is 148 not an instantaneous process, a linear increase of maximum urinal urea conversion rate (K_m) was 149 applied, as suggested by Elzing and Monteny, (1997a), in equation 2 was adopted.

150 In cattle urine and manure, INH_4^+ will co-exist in equilibrium with liquid NH_3 . As the media pH 151 increases, NH_4^+ is converted into NH_3 , or vice versa in case the pH decreases, as described by the 152 reversible chemical reaction in equation 3. This conversion is a function of the dissociation 153 constant (k_0). Equation 4 represents the volatilization of liquid NH_3 from the emission source, a 154 reaction characterized by the Henry constant (H). Under isothermal conditions, for pH > 9.4, the 155 fraction of liquid NH_3 in the emission source is higher than that of NH_4^+ , and the equilibrium of 156 equations 3 and 4 is shifted to the right and consequently, more gaseous NH_3 will be formed.

The empirical models proposed by Hashimoto & Ludington, (1971) and applied by Elzing & Monteny, (1997b) were used to calculate k_D (equation 5) and H (equation 6) because their coefficients were determined from experiments made with cattle manure. The fraction of NH₃ in the emission source (F), as a function of pH and k_D , was calculated with equation 7.

161 The exchange between gaseous and liquid NH₃ is influenced by the properties of airflow (Ni, 162 1999) just above the liquid surface, which drives the convective transfer of gaseous NH_{3} , 163 disturbing the equilibrium and stimulating the formation of more gaseous NH₃. This process is 164 related to the volume of the emission source (e.g. urine puddle on the floor or manure in the 165 pit) and its nitrogen content (urea in urine and total ammoniac-nitrogen or TAN at manure pit). 166 According to Ni (1999), two models have been used to explain the convective transfer of 167 volatilized NH₃: the two-film theory and the concentration boundary layer theory. The latter was 168 used in the developed model. Both theories are dependent on an NH₃ mass transfer coefficient 169 (k), and have been applied to describe NH₃ transfer from agricultural sources, such as animal 170 manure. In this study the equation proposed by Liang et al, (2002), and also used by Monteny 171 et al., (1998) (equation 8), was applied to estimate k, mainly because the conditions of the study 172 of Liang et al. (2002) are relatively similar to those that we want to emulate with our model. 173 The conditions of use of the ammonia emission model as applied in this study are valid for the 174 first centimeters above emission surface and similar to those specified by Snoek et al., (2014).

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178 2. Material and methods

179 **2.1 Overall model architecture**

180 In general terms, the model described in this paper estimates the NH₃ emission factors for a 181 dairy cattle barn that has at least one NH₃ emission mitigation technique (alternative barn), and 182 compares it to a standard barn. We define as 'standard' a barn to which no relevant emission 183 mitigation method has been applied. In terms of the model presented in this study, the 184 characteristics of the standard barn are given in table 2. For the parametrization of the standard 185 barn given in table 2, we took into account the descriptions of traditional dairy cattle barns in Northern Europe, as given by Monteny et al. (1998), Dai and Karring, (2014) and Ogink et al., 186 187 (2014). The comparison between standard an alternative barns yields an NH₃ emission reduction 188 factor, expressed in percentage. The calculation algorithm was designed according to the 189 following steps:

(1) All input parameters for both alternative and standard dairy cattle barns were listed. Then,
the endogenously calculated parameters related to the processes of NH₃ formation and
emission were calculated.

(2) A set of numbers fit to an Exponential-Weibull probability distribution function was randomlygenerated, in order to represent an animal's urination behavior during a 24 hour period.

- (3) Via nitrogen mass balance, emissions of NH₃ from a single urine puddle were calculated at
 standard and alternative barn conditions. A description of how N mass balance at urine puddle
 level is given in section 2.2.
- 198 (4) NH₃ emissions from all possible urine puddles were integrated and an averaged emission rate

value was obtained on an animal-place basis (the barn floor area occupied by one animal).

200 (5) Emissions at the manure pit level in both barns were calculated assuming that manure under 201 given environmental conditions and TAN content emits NH_3 at a constant rate, because it is 202 continuously being loaded with fresh feces and urine.

(6) Floor and manure pit level emissions were aggregated to yield NH₃ emission factor of the
standard barn, in a per animal-place basis. The following two steps were then run concomitantly:
(6.a) For the alternative barn, the effect of floor scraping, flushing and floor type were modeled
and accounted for in the total floor emissions, while the effects of flushing and manure
acidification were accounted for in manure pit emissions. (6.b) Resulting floor and manure pit
level emissions were aggregated to yield the total NH₃ emissions of the alternative barn.

(7) All the steps above were repeated 100 times, each time with a new set of randomly
generated urination events. In each event, urination frequency and volume remained constant
and equal to the values presented in table 2.

A flowchart of the calculation steps described above is presented as fig. 1. A more detaileddescription of the model is given in the following sections.

214

215 2.2 Modeling NH₃ emissions at floor and manure pit levels

At first, a single urine puddle is considered as a control volume. A mass balance for NH_3 involving the temporal change in its concentration (C_{NH3}), as released from the urine puddle was performed. The change in C_{NH3} was written as a function of change in urea concentration (C_U)

- 219 minus the emitted NH_3 (equation 10). With equation 10, the term dC_U/dt and the variable E were
- replaced by equations 2 and 8, respectively, yielding a first order ordinary differential equation.

This equation was solved using Euler's Method (Higham., 2001) with $\Delta t = 30$ s, and by setting C_U(t=0) = 4.75 kg·m⁻³ and C_{NH3}(t=0) = 0 kg·m⁻³ (table 2). Instant NH₃ emission rate values at floor levels were then obtained for floor conditions as a function of t. Plots of C_{NH3} versus t yielded NH₃ emission peaks with the shape described in fig. 2.

225 The total number of times (n) in which a single urine puddle is reloaded with fresh urine was 226 calculated with equation 11. In order to be used in the model, the value n was rounded to a 227 positive integer. In the case of this study, n was equal to 2.286 ~ 2. The rounded value of n was 228 interpreted here as the possible number of times in the course of a 24 h period that a single 229 urine puddle location containing relatively "old" urine was replenished with "fresh" urine. In the 230 case of this study (n = 2) the first urination was set to happen at the start of the 24 h period (t = 231 0 s), while the remainder urination event was randomly picked with the aid of a random number 232 generator, following an Exponential-Weibull distribution. The generic form of the Exponential– 233 Weibull distribution function was adjusted so that the probability of occurrence of a certain 234 urination event is relatively lower immediately after a urination just occurred, while this

probability increases as time passes.

Next, floor level NH₃ emissions were converted from a single urine puddle basis to an animalplace basis (fig. 1), with equation 12.

- 238 While calculations of emissions from the floor involved two steps, pit emissions were 239 determined with a single step. Emissions of NH_3 at the manure pit were calculated from TAN, 240 A_{pit} , K_{pit} , F_{pit} and H_{pit} with equation 13. It was assumed that the manure pit is an 'infinite' source 241 of NH_3 , and was constantly emitting it, hence negating the need to model emission peaks at 242 manure pit level.
- Lastly, total emission rate in a 'per cow' basis (E_{cow}) was calculated by adding up the floor and
 pit emissions for the same barn with Eq. 14.
- 245

246 **2.3 Calculation of total barn NH3 emissions and NH3 emission reduction coefficient**

The procedures described in section 2.2 were performed simultaneously for both standard and alternative barns. The emission mitigation strategies applicable to the alternative barn were modeled, as described in section 2.4. With the NH₃ emission factors obtained for both standard and alternative barns, an emission reduction factor was calculated with equation 15.

In order to account for the variability due to the random urine puddle generation feature of this
 model, as described in section 2.2, NH₃ emission reduction factors calculated in each simulation
 were averaged after 100 automatic calculations, *ceteris paribus* and randomly determined
 urination times.

255

256 2.4 Modeling specific management-based NH₃ emission mitigation strategies

- In fig. 3-A several management-based NH₃ emission mitigation strategies are illustrated, related
 either to floor and manure pit levels.
- 259

260 2.4.1 Use of different floor types

261 The effect of two different floor types, namely slatted and solid, was taken into account in the

- model by implementing different values of urine puddle area (A) and depth (d). The floor considered in the standard barn was a slatted floor (A = 0.77 m^2 ; d = $4.8 \times 10^{-3} \text{ m}$, table 2). One
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alternative floor type was taken into account in this study, i.e. a solid floor (A = 1.2 m^2 , d = $4.8 \times 10^{-3} \text{ m}$). When a solid floor was considered, the contribution of NH₃ emissions from the manure pit to total emissions was set to zero.

267

268 2.4.2 Floor scraping

269 In this study, floor scraping refers to the use of manure scrapers (either robot or cable pulled). 270 The effect of a scraper was taken into account in the alternative barn by multiplying the NH₃ 271 emission factor at floor level on an animal-place basis (Ecow, floor, equation 12) by a 'scraping 272 inefficiency' factor (η), the higher the η the less efficient floor scraping was. The η was dynamic, 273 and defined by the pulse function in equation 16, which depended on the time elapsed after a 274 scraping event (t_{ac}). The function in equation 16 was adjusted to the experimental data of Dai & 275 Karring, (2014), who monitored the dynamics of urease activity of mixtures of fresh urine and 276 feces from dairy cows in the laboratory.

277 During a scraping event, η was set to a minimum value (η_{min}), which reflects the 'clean' state of 278 the floor, immediately after a scraper passed. Although no information could be found in the 279 peer-reviewed literature concerning quantification of scraper cleaning efficiencies in dairy cattle 280 barns, it is known from observation in practice that η_{min} will rarely be zero, i.e., perfect scraping. 281 Instead, some manure and urine is usually left behind, which will depend on factors such as floor 282 type, scraper model and maintenance conditions. Because no information for η_{min} exists, a fixed 283 value of 0.4 was chosen based on expert judgement. This assumed value implies that 284 immediately after a scraping event happened, a residual NH₃ emission of 40% was present. This 285 is a rather conservative value, and attempts to account factors such as floor type, (im)proper 286 maintenance and management of the scraping system.

The duration of a scraping event (t_{dc}) was calculated with equation 17 and represents the total time needed for the scraper to clean the floor area occupied by one cow. It is estimated as a function of the length (L_{alley}) and number of walking alleys (n_{alleys}) in the barn and the traveling speed (S) of the scraper. A traveling speed value of 0.07 m·s⁻¹ was applied in this study based on the results presented by Sagkob et al. (2011) and Buck et al., (2013).

The effect of floor scraping on mitigation of NH₃ emissions was modeled as the number of times per day that the floor was scraped (scraping frequency). In the calculation of the emission reduction factor when floor scraping was applied to the alternative barn, no floor scraping was considered in the standard barn.

296

297 2.4.3 Flushing the floor with water

Floor flushing is defined in this study as homogeneously spraying water on the emitting surfaces, with the purpose of rinsing off the urine puddles existing on the floor. The modeling approach for flushing with water was based on the stoichiometry of a mixture of two solutions (urine and fresh water) with two different pH values. The pH of a solution is the negative logarithm of the total concentration of hydrogen ions (C_{H+}) in this solution. Hence, mixing solutions with different pH values can be interpreted as mixing solutions with different C_{H+} , the resulting C_{H+} gives the pH of the mixture.

- 305 The calculated pH of the mixture remained between those of the two solutions. Since the pH of
- 306 water is usually lower than that of cattle urine, a mixture of urine and water will normally lead © 2016. This manuscript version is made available under the CC-BY-NC-ND 4.0 license http://creativecommons.org/licenses/by-nc-nd/4.0/

to a solution with resulting pH lower than that of pure urine. The pH decrease will shift the equilibrium between NH_3 and NH_4^+ (equation 3) to the left and consequently reduce emissions. In the calculation of resulting pH, we consider that enough water (> 5 L·animal-place⁻¹·d⁻¹) is sprayed on the floor, so that the pH buffering capacity of urine is negligible.

The calculation of the pH of the mixture of urine and water was based on given values of flushing rate (L·animal-place⁻¹·d⁻¹) of water and pH (adopted water pH was 8.2, as typically found in Flanders, Belgium), as well as production rates and pH of urine and feces.

Both flushing rate and flushing efficiency (parcel of the sprayed water that remained on the floor) were included as input variables to the calculation tool. The pH of the total volume of urine, feces and water mixture that reaches the pit was calculated and the resulting pH at the manure pit (assuming homogeneous mixing) was recalculated as well.

318

319 *2.4.4 Acidification of manure in the manure pit*

As described by Kai et al. (2008a), the effect of acidification is achieved in practice by mixing acid to the manure, and implementing an efficient (homogeneous) mixing system in the pit. Assuming that good mixing is achieved, the effect of acidification was applied to the alternative barn by lowering the pH of the manure. Values for pH between 5.0 and 6.5 have been achieved in practice (Kai et al., 2008), thus a manure pH value of 5.0 was adopted to represent manure acidification in this study. This procedure caused manure pit emissions (equation 13) to become zero.

327

2.5 *Model sensitivity analysis and comparison with results from other studies*

A sensitivity analysis of the model for the tested management techniques was performed by changing input values according to the following: flushing rate, 5 to 30 L'd⁻¹·animal-place⁻¹(at increments of 5 L'd⁻¹·animal-place⁻¹); acidification of manure, by changing manure pH from 4 to 8 (at pH increments of 1); and scraping frequency, 2 to 24 d⁻¹ (at levels of 2, 4, 8, 12, 16, 20 and 24 d⁻¹). During the sensitivity analysis simulations, only the above mentioned parameters were modified, while all other model parameters remained the same in both standard and alternative barns. The values that were not changed were equal to those presented in table 2.

336 Comparisons of model output with those from other studies were also performed. Namely, the 337 model was used to simulate scenarios that were similar to those in the referred studies. Scenario 338 1 consisted of solid floor combined with floor scraping. Scenario 2 consisted of solid floor 339 combined with scraping and flushing, both scenarios were studied by Braam et al. (1997). In 340 scenario 3, floor scraping and flushing were applied to a dairy cattle installation with slatted 341 floor, to emulate the study conditions of Bleijenberg et al. (1995). In scenarios 4 to 7, the effects 342 of manure acidification alone or combined with floor scraping and flushing were modeled in 343 order to reproduce the conditions of the study of Bleijenberg et al. (1995).

344

345 3. Results and discussion

346 **3.1 Modeling NH**₃ emission peaks

One essential part of the model is the proper calculation of the NH₃ emission peaks. The dynamics seen in fig. 2 indicate that when fresh urine meets urease (assumed to be abundantly available at the floor), NH₃ emissions reach a peak value and start to deplete. The shape and

- 350 maximum height of the emission curve presented in fig. 2 are similar to the results presented by
- 351 Elzing & Monteny (1997b), who developed a laboratory-scale validation study for NH₃ emission
- 352 peaks from dairy cattle manure, under conditions similar to those considered in this study. The
- 353 model emulates the effect that, when undisturbed and if conditions are constant and favorable,
- the parcel of nitrogen from urea in the urine puddle will get nearly depleted by emitting NH₃,
- and eventually get exhausted before it is replaced by a new puddle.
- The effect of randomly assigning urination times to puddle generation and NH₃ emission can be seen in fig. 4-A, which shows samples of hourly and cumulative NH₃ emissions for 10 distinct runs.
- Each run in fig. 4-A represents the occurrence of two NH₃ emission peaks, representative of two urinations. The first urination always occurred at t = 0 s, while the second was randomly generated. In fig. 4-B, one can see how different urination times for different runs affected the cumulative emissions of NH₃. For the runs in which the emission peaks occurred further away from one another, the daily cumulative NH₃ emission was higher (e.g. runs 3 to 10).
- Conversely, for the runs in which the emission peaks were closer (e. g. runs 1 and 2), the daily cumulative emissions reached lower values. The lowest cumulative emission occurred for run 2, to which the urination times of both peaks occurred at the same time, meaning that only one emission peak took place over the course of 24 h.
- The effect of different urination times on daily cumulative emissions was taken into account by automatically repeating the calculation 100 times, and averaging these for the final emission factor.
- 371 An important aspect to consider is that, for modeling purposes, floor level NH₃ emissions is first 372 calculated at a single puddle basis, this is done with equation 9 (table 1). Then emissions are 373 converted to an 'animal-place' basis with equation 12 (table 1), taking into account aspects such 374 as stocking density and cow's urination behavior. Most of the NH₃ emission mitigation 375 techniques are modeled at this broader 'animal-place' level. In the conditions of the standard 376 barn, we consider a total of 10 urinations per day in the floor area occupied by one single cow 377 of 3.9 m² (table 2), these urinations events will take place randomly as explained in section 2.2. 378 This means that the floor area allocated per cow remains mostly covered with urine, and one 379 can think of for floor area occupied by a one animal as a single urine puddle composed of 380 multiple puddles, some older some newer.
- In this context, instead of occupying floor area and replace urine, the fraction of feces that remain at the floor will be eventually covered by or mixed with urine (transforming into manure), and thus will continue to emit as well. Cow's activity on the walking alley likely enhances feces and urine mixing at floor level.
- If floor is not cleaned, the gradual increase of dirt causes the layer thickness or depth of urine puddle to increase in time (see equation 10 in table 1), in fact floor dirt encloses urine, hence increasing volumes of puddles, preventing them from drying out or drain into the manure pit. In such cases, the emission peak described in fig. 2 will take much longer to start descending, leading to higher emissions.
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- 391
- 392

393 **3.2 Modeling floor scraping**

394 Fig. 5 is an example of the dynamics of NH_3 emissions from the floor in a 'per cow' or 'animal-395 place' basis, over a period of 24 h, both when no scraping is applied and when floor scraping 396 frequency is 6 d⁻¹. The effect of scraping inefficiency (η_{min}) can be seen in this figure, i.e. when 397 the scraper is active, emissions from the alternative barn (orange line) are dropped down to 398 about 40% of emission from the reference barn (blue line). The sudden interruption of the 399 average emissions, by removing the emitting source is what characterizes the emission 400 reduction effect of floor scraping, since it means that regardless of η_{min} , emissions will drastically 401 drop with a scraping event.

402 These results stress the importance of floor cleanliness (with η_{min} as close to 0 as possible) to 403 ensure that the use of a scraper is an efficient NH₃ emission mitigation technique. This can be 404 achieved in practice by the appropriate choice of floor scraping system, and proper 405 maintenance.

406 *Ceteris paribus* and increasing scraping frequency from 2 to 12 times decreased floor NH_3 407 emissions by 9% to 24% respectively (as compared to a floor under similar conditions without 408 scraping) (fig. 6). These results reveal the potential of hygienic practices and barn scrape 409 management to reduce emissions.

410

411 **3.3** Model sensitivity analysis and comparison of outputs with results from other studies

412 The results of the sensitivity analysis performed on the model (fig. 7) indicate that reduction 413 efficiency increased in a non-linear fashion with increasing flushing rate, manure acidity and 414 scraping frequency. These results suggested that in practical terms, manure acidification is a 415 more efficient means for reducing emissions, because a relatively small change in pH leads to 416 the maximum reduction efficiency of 27%. Such reduction can only be achieved, for instance, 417 via floor scraping at relatively high scraping frequencies (> 16 d⁻¹). However, we recommend that 418 the decision of which of the three management-based emission reduction means only be made 419 after an appraisal of the economic costs, which is outside the scope of this study.

420 We rather suggest that, instead of relying on a single management technique, several should be 421 applied simultaneously whenever feasible. Model simulations with combinations of multiple 422 techniques yielded reduction coefficients that are cumulative. Results from the model 423 combining multiple mitigation techniques are presented in section 3.4.

424 Concerning the results of the sensitivity analysis for manure acidification, we would like to 425 highlight the hazards of this practice and potential drawbacks of it. The developed model makes 426 no distinction of the type of acid used. However, in practice the addition of sulfuric acid, for 427 instance will lead to the introduction of additional environmental contaminants. If nitric acid is 428 used, then more N is added to the manure for land application. Furthermore, in fig. 7 it can be 429 seen that decreasing manure pH from 5 to lower doesn't lead to any improvement of the 430 emission reduction factor. In fact, a manure pH of 5 is potentially a hazardous situation for 431 employee contact and under application conditions, and should be avoided.

The comparison (table 3) of the results of the model with those from the studies of Braam et al., (1997) and Ogink and Kroodsma, (1996) shows generally good agreement, indicating that the model can be used to simulate the effects of floor type, floor scraping and flushing and manure acidification on NH₃ emission reduction factors from dairy cattle barns. As for the

436 comparison of the reduction factors obtained with the model when used to simulate the 437 conditions of the study of Bleijenberg et al., (1995), and presented in table 3 (scenarios 3 to 7), 438 consistently underestimated the reduction factors from that study. This systematic 439 underestimation might have stemmed from the rather conservative choice of scraping efficiency 440 applied to the alternative barn ($\eta_{min} = 0.4$). However, we consider an underestimation of the 441 emission reduction factor is less of a problem with regard to the use of this model for regulatory 442 purposes.

443

444 **3.4** NH₃ emission reduction factors from alternative 'low emission' dairy cattle barns

The model was used to estimate NH₃ emission reduction factors of a few alternative 'low emission' barns. Namely, effect of floor scraping alone, floor scraping combined with manure acidification, floor scraping combined with flushing with water, and the use of solid floors instead of slatted floors (table 4).

Floor scraping frequencies of 6 and 10 d⁻¹ were simulated and yielded reduction factors of 17 and 22%, respectively (table 4). The adoption of lower frequencies (< 6 d⁻¹) might require increasing the assumed η values, since a larger amount of manure would have to be removed every time. On the other hand, floor scraping frequencies > 10 d⁻¹ might be economically challenging, since it would probably imply the use of more than one scraping robot. Furthermore, higher frequencies might affect the welfare of the cows in the cubicles as described by Buck et al. (2013).

Dairy cattle barns comprising floor scraping and manure acidification resulted in the largest NH₃ reduction, varying between 44% - 49% (table 4). The NH₃ emission reduction effect of acidifying the manure combined with floor scraping is cumulative. If stored manure pH reaches 5.0, its contribution to reducing emissions is at least 27% (see Fig.7), since no emissions would come from the manure pit. The reduction factors calculated from acidification of manure assume that the properties of the manure pit (especially pH) are constant.

462 Finally, the effect of using solid floors instead of slatted floors combined with scraping and 463 flushing were also modeled (table 4). The obtained reduction factors were rather low, varying 464 between 13 and 27%. The benefit of using solid floors is that emissions from the manure pit level 465 are nearly zero, assuming that the manure pit is perfectly sealed. In the standard dairy cattle 466 barn, as considered in this study, the proportion of NH₃ emissions from floor and manure pit is 467 70 and 30%, respectively. Significantly lowering manure pit emissions with the use of indoors 468 emission reduction mitigation results in a manure that is richer in N, improving its quality when 469 used for composting and/or direct field application as fertilizer (De Vries et al., 2015a, 2015b).

When it comes to floor emissions, solid floors have the potential to emit much more than slatted floors, simply because the urine puddles will be larger, or in the case when the urine-feces transport to storage is not working properly, then even more feces and urine will be left on the floor, potentially resulting in even more emissions. Hence, use of solid floors is recommended only when combined with hygiene-assuring measures, such as scraping or scraping and flushing, combined with transport of urine and feces to storage.

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479 **3.5 Use of the model for regulatory purposes and model limitations**

480 The presented model is currently being used to advise the Flemish government (Belgium), on 481 the performance of certain NH₃ emission reduction systems for dairy barns in Flanders. In view 482 of EU regulations with regard to the NATURA2000 program (Natura 2000, 1992), Flanders' 483 government imposed a Programmatic Approach to Nitrogen (acronym in Dutch 'PAS'). Within 484 this specific regulation, for each dairy farm its contribution is calculated in the N deposition on 485 these sensitive nature protection areas. If such a contribution is overreaching the preset 486 threshold, then the respective dairy farm is obliged to provide measures to reduce its NH₃ emissions significantly (e.g. with 30%). Therefore, the Flemish government asked a scientific 487 488 committee to certify a list with allowed NH₃ emission reduction techniques and their respective 489 emission reduction efficiencies. This list (VLM, 2015) was first established in 2015, based on a 490 (rather scarce) literature search and expert judgement. The scientific committee used the model 491 presented in this study as a tool to quantify the reduction efficiency of well-defined and general 492 floor-based reduction techniques (e.g. cleaning frequency of manure scrapers and robots 493 installed on both slatted and closed floor systems, frequency and volume of water spraying 494 devices installed at floor level) (see table 4). A safety factor was imposed to deduce a 495 conservative emission reduction efficiency since the model results could not be supported with 496 real measurement data. For more specific low emission floor types (e.g. profiled floors), model 497 results are still being used to support expert judgement if applicable. As previously 498 demonstrated in section 3.3, good comparison with empirical data was found and it is the aim 499 to obtain better uniformity between both assessment methodologies.

500 The model in principle can also be used to calculate NH₃ emission reduction factors from 501 management-based techniques such as feed manipulation, optimized ventilation, separation of 502 urine and feces and cooling of manure surface in the manure pit. Seasonality effects on the 503 modeled system, such as temperature changes at floor and manure pit, can also be accounted 504 for. However, a description of these techniques and their emission reduction factors was 505 omitted in this study, because of a lack of empirical data for validation.

506 In this context, the current version of the model neglects the fact that manure and urine pH are 507 rather dynamic (we assume pH to remain constant), while there is increasing amount of 508 evidence suggesting that pH actually decreases in time as observed by Dai and Karring (2014), 509 which can significantly impact emissions. However, we didn't find any study in the literature 510 providing empirical equations of urine and manure pH as a function of time and their resulting 511 impacts of NH₃ emissions.

512 Furthermore, we would like to highlight that floor cleanliness conditions after scraping events 513 are particularly important, in terms of residual NH₃ emissions. In fig. 8 three cases of floor 514 cleanliness conditions are specified. The case of fig.8-A can be considered as a reference, when 515 the floor hasn't been scraped for a while. The floor looks very wet, which indicates the presence 516 of urine and manure. The case represented in fig.8-B, the floor was cleaned by a pulled scraper, 517 and one notices that a thin layer of manure (mixture of urine and feces) is left behind. In this 518 case, scraping equipment likely needs maintenance. In the case of fig.8-C, the floor has just been 519 scraped by a robot, and looks fairly clean. We recommend that if the proposed model is used to 520 advice the use of floor scraping frequency as an NH₃ emission mitigation means, it be subjected 521 to the proper the choice of a scraping system that is well maintained.

Finally, we stress that the model cannot be applied to barns where litter, such as straw, is used
to cover the floors. In these types of floors, an accurate determination of the emission surface
and volume is more challenging due to the fact that manure is mixed with the bedding material.
Additionally, the complexity of quantifying emissions from littered floors is increased because
of the fact that bacteriological decomposition of manure also plays an important role in addition
to the enzymatic breakdown of urea.

528

529 4. Conclusions

A process-based model is proposed, which is able to calculate NH₃ emission reduction factors for dairy cattle barns that feature a single or multiple management-based NH₃ emission mitigation technique(s). The considered alternative 'low emission' management techniques include: (a) scraping the floor; (b) flushing the floor with water; (c) different types of floor and (d) indoor acidification of manure. The NH₃ emission reduction factor is calculated considering an alternative barn, in which at least one of the emission mitigation methods mentioned above is applied, and a standard barn, which has none.

- The modeled NH₃ emission of the standard barn and the reduction factors agreed with estimates
 from empirical studies found in the literature.
- 539 A list of NH_3 emission reduction techniques was proposed. In order of efficiency, NH_3 emission 540 reduction technologies were determined: manure acidification, floor scraping and flushing. For 541 combinations of techniques, the order of efficiency was: (a) floor scraping combined with 542 manure acidification (44 - 49%); (b) solid floor combined with scraping and flushing (21 – 27%); 543 (c) floor scraping combined with flushing and (d) floor scraping alone (17 – 22%).
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Equation	Variable definitions and units	
$CO(NH_2)_2 + H_2O \xrightarrow{\text{urease}} CO_2 + 2NH_3$	-	[1]
$\frac{dC_U}{dt} = \frac{-\mu_m \times C_U}{K_m + C_U}$	C_U - urinal urea concentration (kg·m ⁻³); μ_m - maximum urinal urea conversion rate (kg·m ⁻³ ·s ⁻¹); K _m - Michaelis-Menten constant (kg·m ⁻³)	[2]
$\mathrm{NH}_{4}^{+} \xleftarrow{\mathrm{K}_{\mathrm{D}}} \mathrm{NH}_{3,\mathrm{L}}^{+} \mathrm{H}^{+}$	k _D - dissociation constant (dimensionless)	[3]
$\operatorname{NH}_{3,L} \longleftrightarrow \operatorname{NH}_{3,G}$	H – Henry's constant (dimensionless)	[4]
$k_{D} = 0.81 \times 10^{-10} 1.07 (T_{liq} - 293.15)$	T _{liq} – urine temperature (K)	[5]
$H = 1384 \times 1.053 (293 - T_{air})$	T _{air} – air dry-bulb temperature (K)	[6]
$F = \frac{1}{1 + \frac{10^{-pH}}{k_D}}$	F – fraction of ammonia in the urine $(F_{\rm floor})$ or manure $(F_{\rm pit})$ (dimensionless)	[7]
$k = 5.317 \times 10^{-5} + 2.012 \times 10^{-3} \times 1.5686 \times v$	k – ammonia mass transfer coefficient (m·s ⁻¹); v – air speed (m·s ⁻¹)	[8]
$E_{\text{puddle, floor}} = \frac{C_{\text{NH3}} \times k_{\text{floor}} \times A \times F_{\text{floor}}}{H_{\text{floor}}}$	$E_{puddle, floor}$ - ammonia emission rate at floor level for a single urine puddle (kg·s ⁻¹ ·puddle ⁻¹); C_{NH3} – ammonia concentration (kg·m ⁻³)	[9]
$\frac{dC_{\rm NH3}}{dt} = 2 \times \frac{dC_{\rm U}}{dt} - \frac{E_{\rm puddle,floor}}{A \times d}$	A – urine puddle area (m ²); d – urine puddle depth (m)	[10]
$n = \frac{f \times A}{A_{\text{cow, floor}}}$	n – total number of times per day in which one urination puddle will be reloaded in a certain time period (d^{-1}); f – urination frequency (cow ⁻¹ ·day ⁻¹); A _{cow,floor} - walking area per cow allocated at floor level ($m^2 \cdot cow^{-1}$)	[11]
$E_{\text{cow, floor}} = \frac{E_{\text{puddle, floor}} \times A_{\text{cow, floor}}}{60 \times 10^6 \times A}$	$E_{cow,floor}$ – ammonia emission rate in a 'per-cow' basis at floor level (kg·s ⁻¹ ·animal-place ⁻¹)	[12]
$E_{\text{cow,pit}} = \frac{17}{14} \times \frac{\text{TAN} \times k_{\text{pit}} \times A_{\text{cow, pit}} \times F_{\text{pit}}}{60 \times H_{\text{pit}}}$	$E_{cow,pit}$ – ammonia emission rate in a 'per-cow' basis at manure pit level (kg·s ⁻¹ ·animal-place ⁻¹); TAN – total ammoniac nitrogen (g·kg ⁻¹). The ratio 17/14 converts N- NH ₃ into NH ₃ .	[13]
$E_{cow} = E_{cow,floor} + E_{cow,pit}$	E_{cow} – ammonia emission rate in a 'per-cow' basis (kg·s ⁻¹ ·animal-place ⁻¹)	[14]
$R = \left(\frac{E_{cow, std} - E_{cow, alt}}{E_{cow, std}}\right) \times 100$	R – ammonia emission reduction factor of the alternative barn in relation to the standard barn (%); $E_{cow,std}$ and $E_{cow,alt}$ – ammonia emission rate in a 'per-cow' basis for the standard and alternative barns, respectively (kg·s ⁻¹ ·animal-place ⁻¹)	[15]
$\eta = \begin{cases} \eta_{\min} \text{ during a scraping event} \\ \frac{t_{ac}}{t_{ac} - 0.5} & \text{between scraping events} \end{cases}$	η – floor scraping inefficiency (dimensionless); η_{min} – minimum floor scraping inefficiency (dimensionless); t_{ac} – elapsed time after a scraping event (s). The constant 0.5 s was determined via calibration with the data presented by Dai and Karring, (2014).	[16]
$t_{dc} = \frac{L_{alley} \times n_{alley}}{30 \times S \times n_{cow}}$	t_{dc} – duration of a scraping event (s); L_{alley} – length of the walking alley barn (m); n_{alley} – number of walking alleys in the barn (dimensionless); S – traveling speed of the scraping robot across the barn (m•s-1); ncow – total number of cows in the barn (dimensionless)	[17]

Table 1. Equations used in the calculation tool to estimate NH₃ emissions reduction
 coefficients for adapted dairy cattle barns

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Variable	Value at floor	Value at manure pit	Reference*691
Number of cows in the barn (n_{cow})	60	-	-
Walking area per cow (A _{cow} , m ²)	3.9	8.0	
Urine puddle area (A, m^2)	0.77	-	Monteny et al., (1998)
Urine puddle depth (d, m)	4.8×10 ⁻³	-	Monteny et al., (1998)
Urination frequency (f, cow ⁻¹ ·day ⁻¹)	10	-	·
Starting urea concentration (C_U (t=0), kg·m ⁻³)	4.75	-	Dai & Karring, (2093)
Manure TAN concentration (g·kg ⁻¹)	-	3.5	Dai & Karring, (2014)
Temperature of urine puddle (T _{liq} , °C)	10	10	Ogink et al., (2014)
Urine pH (dimensionless)	9.4	-	Ogink et al., (2694
Air velocity near urine puddle (v, m·s ⁻¹)	0.15	0.05	Ogink et al., (2014)
Manure pH (dimensionless)	-	8.4	Ogink et al., (2014)
Starting NH ₃ concentrations (C_{NH3} (t=0), kg ·m ⁻³)	0	-	- 695

	690	Table 2.	List	of input	variables	table for	the stan	dard dairy	/ cattle barn
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697 *The values that are not referenced were implemented into the model by the authors based on expert judgement.

Compario		Description of	Description of	factor (%)		
Scenario	Cheu study	reference barn	alternative barn	Cited study	This study	
1	Braam et al., (1997)	Slatted floor, no scraping mentioned	Solid (sloped) floor, and scraping frequency of 12 d ⁻¹	42 - 59	43 (42, 44)	
2	Braam et al., (1997)	Slatted floor, no scraping mentioned	Solid (sloped) floor, scraping frequency of 12 d ⁻¹ and spraying of water at a rate of 6 L d ⁻¹ cow ⁻¹	53 - 67	54 (52, 55)	
3	Ogink & Kroodsma, (1996)	Slatted floor, no scraping mentioned	Slatted floor scraped 12 d^{-1} , flushing with water at a rate of 20 L d^{-1} cow ⁻¹	9 -19	21 (19, 21)	
4	Bleijenberg et al., (1995)	Slatted floor scraped 12 d ⁻¹	Slatted floor scraped 12 d^{-1} , flushing with water at a rate of 19 L d^{-1} cow ⁻¹	10 - 23	10 (8, 10)	
5	Bleijenberg et al., (1995)	Slatted floor scraped 12 d ⁻¹	Slatted floor scraped 12 d^{-1} , flushing with water at a rate of 47 L d^{-1} cow ⁻¹	23 - 33	17 (16, 18)	
6	Bleijenberg et al., (1995)	Slatted floor scraped 12 d ⁻¹	Acidification of manure	33 - 42	27 (24, 27)	
7	Bleijenberg et al., (1995)	Slatted floor scraped 12 d ⁻¹	Acidification of manure and flushing with water at a rate of $26 \text{ L} \text{ d}^{-1} \text{ cow}^{-1}$	44 - 55	39 (37, 40)	

698	Table 3. Comparison of NH ₃ emission reduction factors for different cases, obtained vi	a
699	modeling and empirically determined from studies found in the literature H ₂ emission reduction	ioi

701	Table 4. List of alternative low ammonia emission dairy cattle barns and their reduction
702	factors

Scenario name	Description	Floor / Pit ratio (%)	Reduction factor (%)*	•
Scraping 1	Scraping frequency ¹ : 6 d ⁻¹	67/33	17 (17, 19)	
Scraping 2	Scraping frequency ¹ : 10 d ⁻¹	66/34	22 (21, 22)	
Scraping comb. w/ acidification of manure 1	Scraping frequency ¹ : 6 d ⁻¹ ; manure pH 5.0	100/0	44 (43, 45)	
Scraping comb. w/ acidification of manure 2	Scraping frequency ¹ : 10 d ⁻¹ ; manure pH 5.0	100/0	49 (48, 50)	
Scraping comb. w/ flushing 1	Scraping frequency: 6 d ⁻¹ ; flushing w/ water at 10 L animal-place ⁻¹ d ⁻¹	67/33	20 (17, 20)	
Scraping comb. w/ flushing 2	Scraping frequency: 10 d ⁻¹ ; flushing w/ water at 10 L animal-place ⁻¹ d ⁻¹	64/36	25 (22, 25)	
Solid floor comb. w/ scraping 1	Scraping frequency: 6 d ⁻¹	100/0	13 (12, 14)	
Solid floor comb. w/ scraping 2	Scraping frequency: 10 d ⁻¹	100/0	20 (20, 21)	
Solid floor comb. w/ scraping & flushing 1	Scraping frequency: 6 d ⁻¹ ; flushing w/ water at 10 L animal-place ⁻¹ d ⁻¹	100/0	21 (20, 23)	
Solid floor comb. w/ scraping & flushing 2	Scraping frequency: 10 d ⁻¹ ; flushing w/ water at 10 L animal-place ⁻¹ d ⁻¹	100/0	27 (27, 30)	

*The number outside brackets represent the average of 100 simulations in which the urination

verts were randomly selected and the numbers between brackets represent minimum and

705 maximum occurring values.



Figure 1. General setup of the flow of calculations in the model for the determination of total NH₃ emission reduction factor of an alternative barn in relation to the standard barn. NH₃EF stands for NH₃ emission factor (g·animal-place⁻¹·year⁻¹).



711

- Figure 2. Sample of the dynamics of NH₃ emissions from a single urine puddle after being
- 713 loaded with fresh urine.

714



- Figure 3. (A) Disaggregation of NH₃ emissions from a dairy cattle barn, and *loci* where mitigation
 strategies can be applied. Although all management-based NH₃ emission mitigation techniques
 in this figure are taken into account in the model, focus was given to floor type, floor scraping
 and flushing with water, and acidification of manure; (B) Picture of a typical dairy cattle cubicle
 barn where the cubicles and walking alleys are shown.
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727 Figure 5. Dynamics of the effect of scraping the floor with a scraper 6 times over a period of

728 24h (orange line), as opposed to no scraping (blue line). The valleys in the orange curve

represent the occurrence of a scraping event, after which the emission is restored following

the Michaellis-Menten Kinetics until a new scraping event takes place.

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733 734

Figure 6. Cumulative NH₃ emissions from floor at different scraping frequencies.



Figure 7. Ammonia emissions reduction efficiencies obtained from the model after a sensitivity
 analysis for the management-based emission reduction techniques.

739



Figure 8. Pictures of dairy cattle barn floors at different cleanliness levels. (A) Hasn't been
scraped in a while; (B) After being cleaned by a pulled scraper, a thin film of manure is left
behind; (C) After being cleaned by a robot scraper, fairly clean.