

Dams with Head Increaser Effect: Harnessing Potential and Kinetic Power from Rivers with Large Head and Flow Variation

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ABSTRACT

There is an enormous untapped potential for hydropower generation in rivers with large head and high flow variation, currently not feasible for conventional hydropower dams. Conventional dams make use of the potential energy, but waste kinetic energy from spillage during periods of high flows. This article studies the possibility of harnessing energy from potential and kinetic energy from hydropower dams with large head and flow variation, analyses its potential, and shows possible technologies. Focus is given to a Moveable Hydro-Electric Power Plant (HEPP) system in which the turbine module can be adjusted according to the flow and water level in the river. During floods the exceeding flows can pass above and below the Moveable HEPP results in a sub-pressure environment after the turbine module, thereby reducing the dam's downstream head, increasing the pressure difference between the turbine inlet and outlet and the flow through the turbine, which increases the electricity generation of the dam. Dams with head increaser arrangement have been implemented in several dams in the 1930-1950s and now are regaining attention in Middle Europe. The main intention for its implementation is harnessing hydropower generation at run-of-river plants, with low-head, with a 20% to 30% cost reduction, lower flooded area at the dam site, the resulting evaporation and the impact on the aquatic fauna.

A case study was performed with the proposal of the Aripuanã Moveable HEPP in the Madeira River with a 26 meters height dam and a generation capacity of 1,400 MW. The increase in generation with the head increaser effect is as high as 21%. The estimated potential for this technology in the Amazon region is 20 GW. Other potential locations are discussed in the article. Dams with head increaser effect have been successfully implemented and have the potential to become a major alternative for base load renewable energy in the future.

Keywords: Low-Head Hydropower, Hydrokinetics, Head Increasers, Ejector Turbine.

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35 **Highlights**

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- 37 • Harnessing power from large head and flow variation rivers.
- 38 • Past and current experience of dams with head increaser effect.
- 39 • Case study for a Moveable HEPP system in the Amazon River.
- 40 • Energy potential with this technology is estimated to be 20 GW in the Amazon Region.

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43 **1. Introduction**

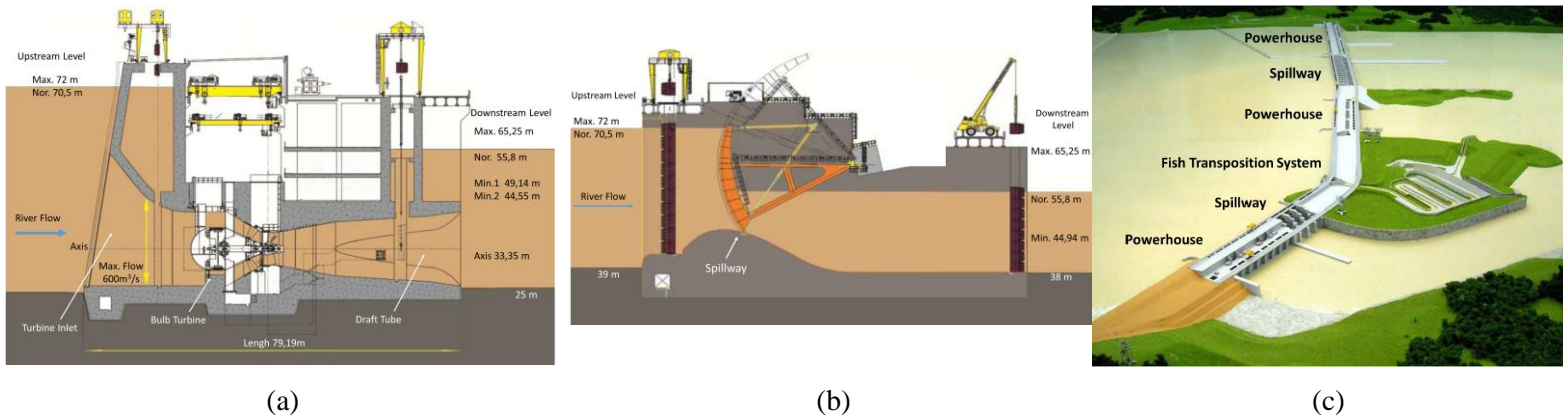
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45 Hydropower is the main renewable technology for electricity generation in the world and
46 has reached an installed capacity of 1,000 GW in 2014 [1]. Hydropower is a well-established
47 technology that brings benefits to society, such as long-term, renewable, low-carbon electricity
48 generation, water storage [2, 3] and flood control [4]. However, it has a high capital cost [5], may
49 flood large areas, interrupts the course of a river, obstructs the natural habitat of the river's flora
50 and fauna and causes social impact [6, 7].

51 In order to contribute to the global transition from fossil to renewable energy sources
52 several countries are now focusing on power generation from low-head hydropower plants [8].
53 As low-head power stations are often designed to cover only a pre-determined base load supply,
54 economic comparisons with fossil or nuclear power plants, have often favoured the latter
55 alternatives [9]. Thus, it is not surprising that there is still an immense unexploited potential for
56 low-head hydropower available today, despite over a century of water turbine production.
57 Important aspects in this context are how to maximize the exploitation of the hydraulic power
58 available at a new power plant site with considerable economic gains and respect both society and
59 the environment. An example of a vast, low-head generation potential exists in the Amazon region
60 in Brazil.

61 Potential energy from the Madeira River, in the Amazon Basin, has been recently
62 harnessed using Bulb turbines in the Santo Antonio and Jirau Dams. These dams take into account
63 the changes in water level and flow to optimize generation. During the dry season, the river flow
64 is lower and the generation head is higher. During the rainy season, the river flow increases and
65 the generation head reduces. In practice, the generation head in Santo Antonio dam varies from
66 13 to 25 meters [10]. This combination of higher head and lower flow during the dry period and
67 lower head and higher flow during the wet period allows the plant to operate with a 60% capacity
68 factor, making the operation of these dams economically viable. Figure 1 (a) presents the axial
69 view of the Bulb turbine in the Santo Antônio Dam and Figure 1 (b) shows the axial view of the
70 dam's spillway. As shown in Figure 1 (c), the conventional Bulb powerhouses are positioned in

71 parallel with the spillways. Other low-head hydropower plants are described in [11, 12, 13, 14,
 72 15, 16].
 73



74 Figure 1: Longitudinal view of the Santo Antônio Dam (a) Bulb turbine and (b) spillway, and
 75 (c) overview of the Santo Antônio Dam [10].

76 Currently other alternatives are being explored to harness kinetic energy from rivers with
 77 hydrokinetic technology [17, 18, 19]. Different types of technologies have been developed for
 78 this purpose, such as horizontal axis hydrokinetic turbines [20, 21, 22, 23], vertical axis current
 79 turbines [24, 25, 26], portable micro-hydrokinetic turbines [27], hydrokinetic energy for smart
 80 grid operation [28] and hydrokinetic turbines downstream an existing dam [29, 30]. Hydrokinetic
 81 turbines downstream an existing dam would only generate electricity at full capacity when there
 82 is water spilled from the dams upstream, which result in a reduced capacity factor. Alternatively,
 83 the number of turbines in the dam can be increased so that the water spilled over the dam is
 84 reduced. This would result in an overall higher electricity generation potential than a hydrokinetic
 85 turbine downstream of a dam. A review of the costs and environmental impact of the hydrokinetic
 86 technology can be seen in [31, 32]. The number of research papers studying hydrokinetic turbines
 87 and the number of companies investing in this technology is increasing fast, which is improving
 88 their designs and reducing costs.

89 The main challenge to make a low-head hydropower project (using potential energy) or
 90 a hydrokinetic project (using kinetic energy) viable is to increase the capacity factor of the plant
 91 as a whole (turbines, generators, substations, transmission lines, etc.).

92 An interesting hydropower concept that can harness both the potential and kinetic energy
 93 from a river, increasing the overall capacity factor of the plant is the Head Increaser Dam (HID).
 94 The concept was firstly experimented in 1905 and several prototypes were implemented from the
 95 1930s to the 1950s [33]. With the increase in coal and other fossil fuel generation sources, further
 96 research and implementation of HID were reduced. It regained some momentum with the fuel
 97 crisis in the 70-80s. Nowadays, with the global interest of moving into a more renewable

98 electricity grid, head increaser dams has been successfully implemented and has the potential to
 99 become a major source for base load renewable energy in the future.

100 This paper is divided into seven sections. Section 2 presents the head increaser technology
 101 and three different approaches for head increaser dams, these are the draft tube ejector, backwater
 102 suppressor and the Moveable HEPP. Section 3 presents the potential for head increaser dams in
 103 the world and in the Amazon river. Section 4 explains how the head increaser methodology works,
 104 presents the displays the yearly operation of a Moveable HEPP prototype and the equations used
 105 to estimate the gains from the head increaser effect. Section 5 presents the results of the
 106 investigated Aripuanã Moveable HEPP on the Madeira River. Section 6 discusses the benefits
 107 and challenges of head increaser dams and Section 7 concludes the paper.

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109 **2. Dams with Head Increaser Effect**

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111 The common physical principle underlying dams with head increaser effect is to mix the
 112 excess flow (spilled flow), or part of it, with the flow leaving the draft tube and, thus, transmit
 113 part of the kinetic energy inherent in the high velocity spilled water to the slow discharge leaving
 114 the turbine runner. The acceleration, thus, obtained is accompanied by a corresponding reduction
 115 in the pressure prevailing in the draft-tube exit. The effect may be considered equivalent to
 116 lowering the tailwater level, i.e. to increase the effective head of dam [34]. More details on the
 117 head increaser effect is presented in Section 3.

118 Currently, HID has been applied due to increasing environmental restrictions to new
 119 hydropower development. This is because, these types of dams are low-head plants, which require
 120 less flooded area and result in less environmental and social impact during construction and
 121 operation [35]. Mention must be made of the past debate on the submersible plant with the head
 122 increaser effect, which has received widespread attention in the past [34]. In spite of the many
 123 advantages listed in Table 1, application of the head increaser effect in high-capacity, low-head
 124 run-of-the-river dams has failed to come about for the reasons also mentioned in Table 1. More
 125 details on these characteristics are explained in the following references and throughout the paper.
 126 Comprehensive reviews on the technology were published on [33, 34, 36].

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Table 1: Review of the benefits and challenges of head increaser dams.

Benefits	Challenges
Combines the utilization of both potential energy, when the generation head is high and kinetic energy, when the river flow rate is high, of the river for electricity generation [33].	Reduces the overall hydropower potential of the river. This is because of the large spilled flow allowed in the dam design
The possibility of harnessing a combination of both the potential and kinetic energy from the river in the same hydropower project, increases the capacity factor of the plant, (i.e. turbines, generators, sub-station and transmission lines), which increases the economic viability of the project.	

Increased economic viability of low-head hydropower dams. HID, for dams up to 10 m, are 15 to 20% cheaper than conventional low-head dams for the same final generation output [34]. The higher the dam height the smaller the cost difference.	Only a small share of the kinetic energy (up to 30-40%) from the water spilled is harnessed through the turbine. Thus, this dam is intended to be applied in locations where harnessing the majority of the hydropower potential is not economically viable or due to social or environmental restrictions [34].
A challenge in the operation of low-head plants is the reduction of generation capacity during flood periods. HID plants use the excess water to increase its generation, reducing the impact of floods in power generation [37].	
Compactness of the dam, results in less concrete and cheaper dams [9]. This is because the spillway and the turbine are positioned in the same vertical axis and because the dam has a similar length to the river during high flow rates.	
Due to the vertical arrangement of the turbines and spillway, favourable flow conditions are ensured in the entire width of the river, with uniform flow to the turbines [34].	
Straight runner passages, as is Bulb turbines, required a narrower substructure than in conventional installations (with spiral casing and elbow-type draft tube) [34].	
The flow passes through the runner almost without changing direction, thus reducing hydraulic losses [34].	
The absence of the involved spiral casing and of the elbow type draft tube, shuttering and concreting work is simplified, and therefore construction time can be shortened [34].	
As compared to the spiral casing and elbow type draft-tube settings, a gain in foundation depth can be achieved in some instances [34].	
As compared to plants having deep-sill movable gates, the weight of steel structures is significantly reduced, and even hoist and cranes may be of less weight as compared with those of the block power station [34].	
Head increaser chutes can be arranged to serve the purpose of ice release mechanism in dams during the winter [34].	
HID dams can be implemented in a modular approach, reducing construction costs and time [38], and reducing environmental and social impacts during construction.	Water-sealing problems are more numerous. These problems, however, can be considered as solved without noticeable effects on investment costs [34].
	Low-head dams are usually expensive.
	The permissible runner diameter is smaller due to the vertical position of the spillway and the turbine, limiting the turbine output. The lower the head, the smaller the runner diameters must be used, if exceedingly deep and expensive foundation work is to be avoided. However, the larger the runner diameters the better [34].
	The division of the plant output into several small units can lower over-all efficiency [34].

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130 2.1 Types of Dams with Head Increaser Effect

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132 Several types and designs of head increaser dams have been developed for the utilization
133 of the wasted discharges that exceeds the plant capacity. These were divided into three major
134 types and named Ejector Draft Tube, Backwater Suppressor, Moveable HEPP.

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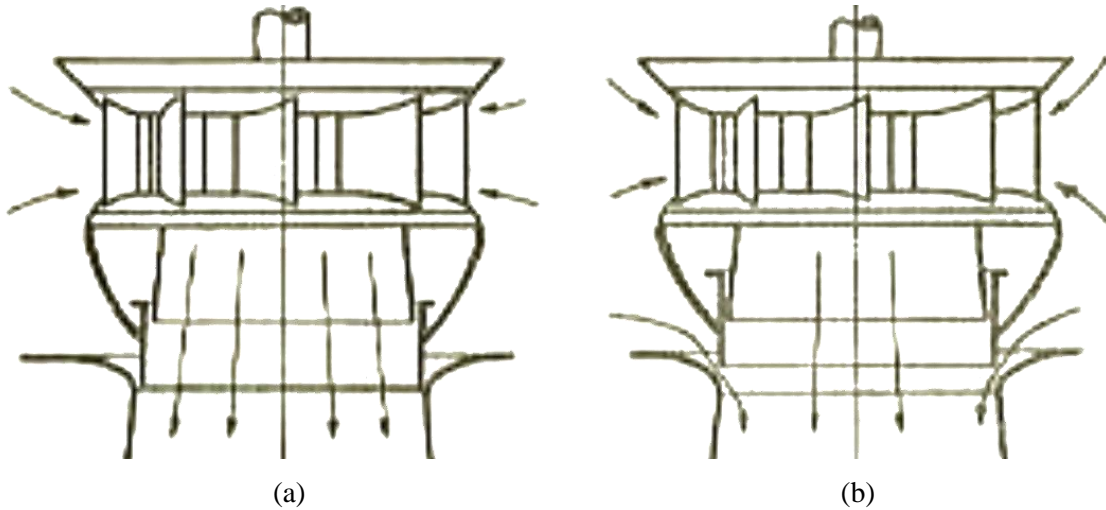
136 2.1.1 Draft Tube Ejectors

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138 In draft tube ejectors, the head increaser effect is obtained by ejecting the excess discharge
139 into the draft tube. The resulting high velocity jet produces a lower pressure at the turbine exit,
140 resulting in higher power output capability under heads reduced by as much as 20%. Several
141 approaches for draft tube ejectors have been proposed, for example, the Moody Ejector Turbine
142 [37] and the Tefft Tube [36], which are equipped with a gate to allow excess flow to enter the
143 low-pressure draft tube throat during flood periods. Figure 2 presents a sketch of a draft tube

144 ejector. Clemens Herschel, the inventor of the venturi meter, designed a turbine with head
145 increaser effect where the discharge end, of a vertical, conical draft tube, was inserted into the
146 throat of a large, horizontal, venturi meter [39].

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Figure 2: Draft tube ejector (a) without and (b) with head increaser effect [37].

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161 2.1.2 Dams with Backwater Suppressor Effect

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Dams with backwater suppressor effect have also been named as Thurlow backwater suppressor dams, weir power stations or submerged power stations [43, 44, 34, 45]. With closely spaced units, the excess discharge is released through spillway chutes arranged over the draft tubes, as shown in Figure 3 (b). The main contribution of this head increaser arrangement is to remove the accumulation of backwater from over the draft tube discharge to increase the effective head on the turbine by the removal of negative, static, backwater head.

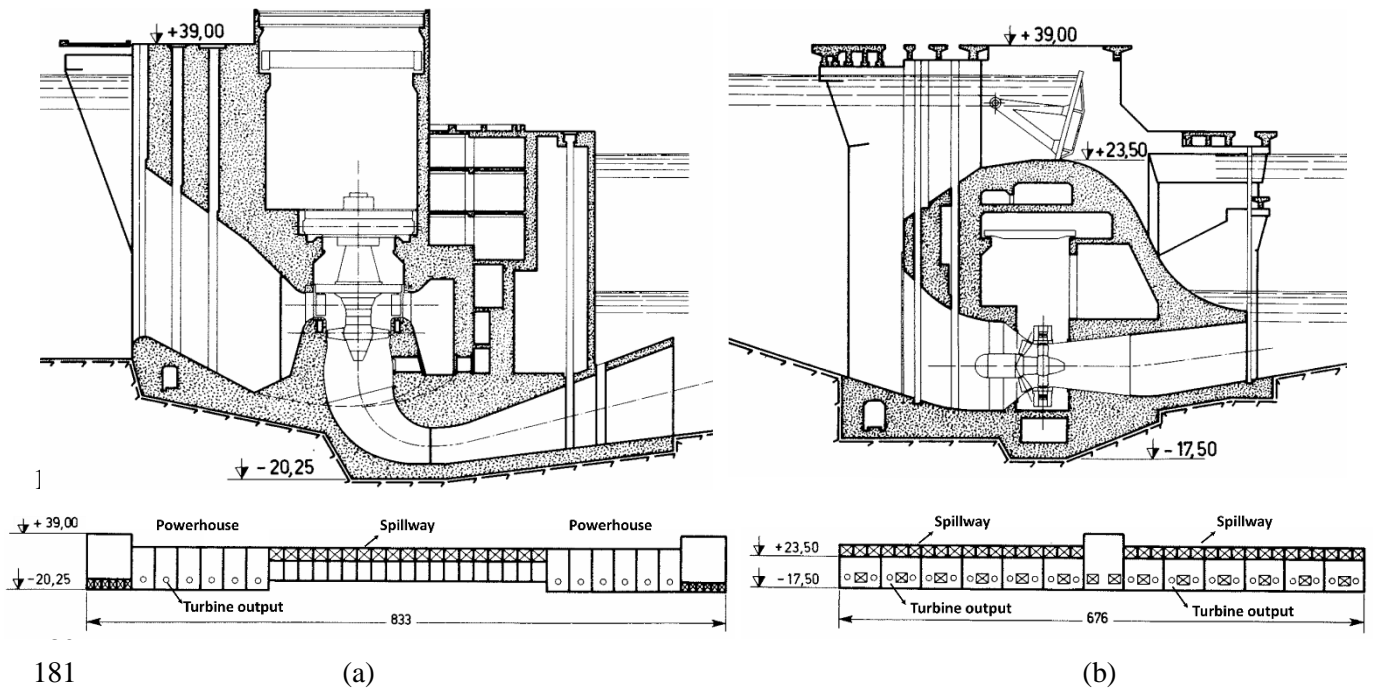
A comparative example of a dam with backwater suppressor effect (Figure 3 (b)) with a conventional block hydropower dam (Figure 3 (a)) was proposed by Escher Wyss in 1973 for the construction of the Salto Grande Dam between Uruguay and Argentina. The total savings achieved by the alternative design, including turbine, generator, switchgear, civil engineering

173 (concrete and excavation) and weir equipment, were greater than the whole cost of the hydraulic
 174 installation, including their erection. A maximum flow of 57,000 m³/s was assumed for the
 175 dimensioning of weirs and bottom outlets. The results of this comparative study are summarized
 176 in Figure 3 and Table 2 [9].

177 Table 2: Comparative study for Salto Grande Dam between Uruguay and Argentina [9].

Hydroelectric concept	Vertical double regulated Kaplan Turbine with umbrella type generator	Horizontal double-regulated Straight flow turbine with ring generator
Layout concept	Block power station	Weir power station
Number of machines	12	24
Runner diameter (mm)	8,500	5,700
Speed (rpm)	75	125
Head (m)	32	32
Unit output (MW)	135	75
Total output (MW)	1,620	1,800
Width (m)	833	676
Length (m)	73	55
Height (m)	59.25	41
Lowest excavation level (m)	-20.25	-17.50
Excavated volume (m ³)	1,377,000	820,000
Volume of concrete (m ³)	1,348,000	745,000

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182 Figure 3: Comparative study for Salto Grande Dam between Uruguay and Argentina with a (a)
 183 block power station design and (b) a weir power station design [9].

184 Other examples of backwater suppressor dams are Kembs (Rhine, France), Mitchell
 185 (USA) [36], Kiev (Dnepr, Ukraine), Rott-Freilanssing (Saalach, Austro-German border), Roscin
 186 (Poland), Steinbach (Iller River, Germany), and Volgograd (Volga, Russia), which when

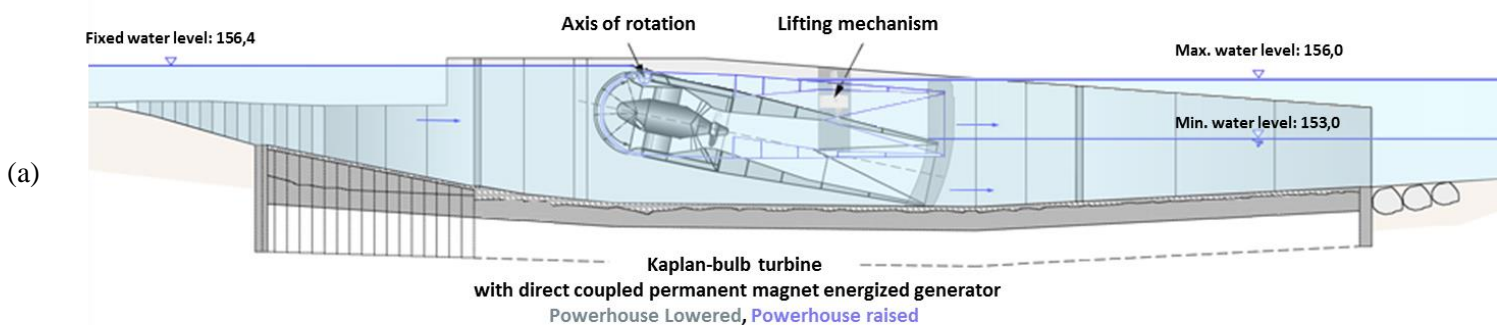
187 constructed it was the largest hydropower station in the world with a capacity of 2,530 MW [34].
 188 Apart from the head-increasing effect, submersible dams were applied in wartime in Germany for
 189 air defence considerations since the station built without the prominent machine hall was thought
 190 to be less conspicuous from above. The backwater suppressor dam has proven to be the most
 191 successful and most applied head increasers approach in the past [34].

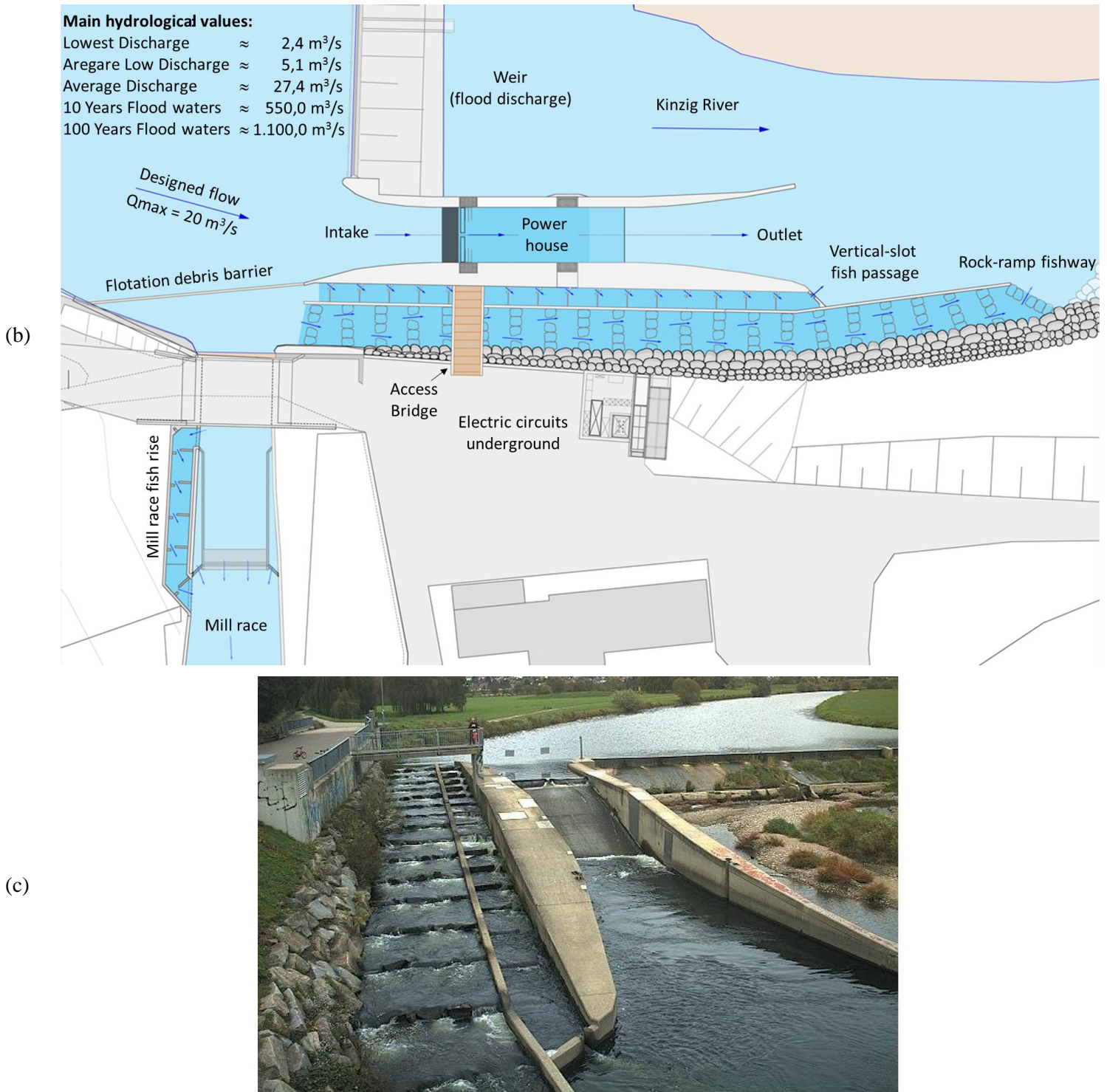
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193 **2.1.3 Moveable Hydro-Electric Power Plant (HEPP)**

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195 The Moveable HEPP concept is new and has been implemented mainly in Germany and
 196 Austria and Switzerland [46]. The current implementation of this head increaser type of dam has
 197 been led by the dissemination of the Hydro-Energie Roth turbine as presented in [47]. The system
 198 consists of Kaplan/Bulb turbines inside a metal container with rectangular shape as presented in
 199 Figure 4 (a). The system can maintain a high generation capacity factor, because during periods
 200 of low flow rate, the level of the river downstream is low and, thus, the generation head is high.
 201 This contributes to a high potential energy for hydropower generation. During period of high river
 202 flow, the level of the river downstream increases, which reduces the generation head. However,
 203 the increased flow of the river increases the kinetic energy, which is harnessed in detriment of the
 204 potential energy. Kinetic energy yield through the head increaser effect on a Moveable HEPP
 205 system on the Ilm River at high water flows reached a level up to 23% [48]. The Stadtwehr power
 206 station in the Ybbs River, allows an efficiency increase of 20% to 30%, compared to conventional
 207 low-head dams, due to the head increaser effect on an average of 80 days (periods of high river
 208 flows) [49]. In the Offenburg, Moveable HEPP system, with 0.45 MW, the kinetic energy yield
 209 through the head increaser effect increases generation up to 45% in high river flow rates [48].
 210 Figure 4 (b) presents the representation of the Offenburg, Moveable HEPP at the Kinzig River
 211 and Figure 4 (c) presents a prototype picture of the same plant.





212 Figure 4: Offenburg, Moveable HEPP (a) longitudinal section and (b) layout, and (c) prototype
 213 picture [50, 51].

214 Environmental regulations typically state that fish must be able to safely pass through
 215 hydropower plants. Conventional hydropower plants, however, can only comply with these
 216 regulations by constructing additional expensive structures. With Moveable HEPP system, fish
 217 are free to pass above and below the turbine [46].

218 The Kinzig is one of the most important rivers for the reintroduction of the salmon in the
 219 Upper-Rhine region. The lifting of the turbine module at times of higher flows allows part of the
 220 water and with it the bedload (gravel) to flow beneath the turbine module and also allows the fish
 221 to pass under and over the power module on the upstream-downstream direction. This is beneficial
 222 because moments of high flow rate, are also most relevant for sediment transport [46]. For the
 223 fish to move on the downstream-upstream direction, a fish ladder is required. This technology has
 224 received the award for best environmental project in 2011 from the International Commission for
 225 the Protection of the Danube River [52] and from the EU-Life program [46, 53]. It also won the
 226 ‘NEO2010 - Innovationspreis der TechnologieRegion Karlsruhe’ and the ‘Umwelttechnikpreis
 227 Baden-Württemberg 2011’, environmental awards for outstanding and innovative products in
 228 environmental technology [46]. Other publications discuss the benefits of the moveable HEPP for
 229 fish migration [54, 35, 55, 56].

230 The lack of costs for compensatory measures for managing floods or the transfer of
 231 riverbed sediments are important economic benefits of the technology. The project calculated that
 232 HEPP’s greater efficiency could lead to savings of 16% in comparison with conventional plants
 233 and 11% higher returns with electricity sales. Combining these factors led the Moveable HEPP
 234 planners to estimate that its technology could increase the ratio of raw profit per investment sum
 235 by more than 40% (from 5.18% to 7.36%) [46]. Another economic benefit is the modular
 236 approach of construction, which shortens construction time and reduce social and environmental
 237 impact. The system is delivered in two pieces and both can be mounted in parallel [46]. Additional
 238 cost reductions would result from increased production of the turbine modules and gains in scale.

239 For more information on other suppliers of the Moveable HEPP system refer to [57, 58,
 240 59], for other projects refer to [60, 61, 62]. Recent studies of the potential of the Moveable HEPP
 241 are presented in [63, 64] and recent laboratory experiments are presented in [27, 8, 65]. The main
 242 benefits from this technology are described in Table 3. Due to its modularity, lower costs and
 243 environmental friendliness, the Moveable HEPP design has being the selected head increaser
 244 technology to be implemented in the case study of this paper.

245 Table 3: Main benefits of the Moveable HEPP [52, 57].

Main benefits of the Moveable HEPP	
Viable alternative to generate electricity with heads lower than 5 meters.	No sedimentation of impounded and discharge sections.
Environmental regulations are requiring upstream and downstream fish migration through a dam.	No lubricant emissions on the water body due to the use of permanent magnet generators instead of gears.
Powerhouse can be lifted in order to allow direct sediment transport. No additional sediment trap or similar installations are required.	High overall efficiency due to optimized hydraulic conditions and choice of machine components.
Nearly invisible because constantly overflowed.	Short construction time and low construction costs.
Allows downstream migration of fish via the powerhouse and in addition enable transport of debris and driftwood.	Enable economic use of low drop heights for hydropower production.

No deterioration of the river cross-section in case of flood events.	High energy recovery due to the use of ejector effect at the end of the draft tube.
Making use of high flows for increased energy generation requirements.	Robust, long-life technology requiring low maintenance.
Allowing downstream migration of fish and other aquatic species, during high flows.	Short construction time and low construction costs due to simple construction technique.
Up to 30% reduced construction costs for same annual production.	

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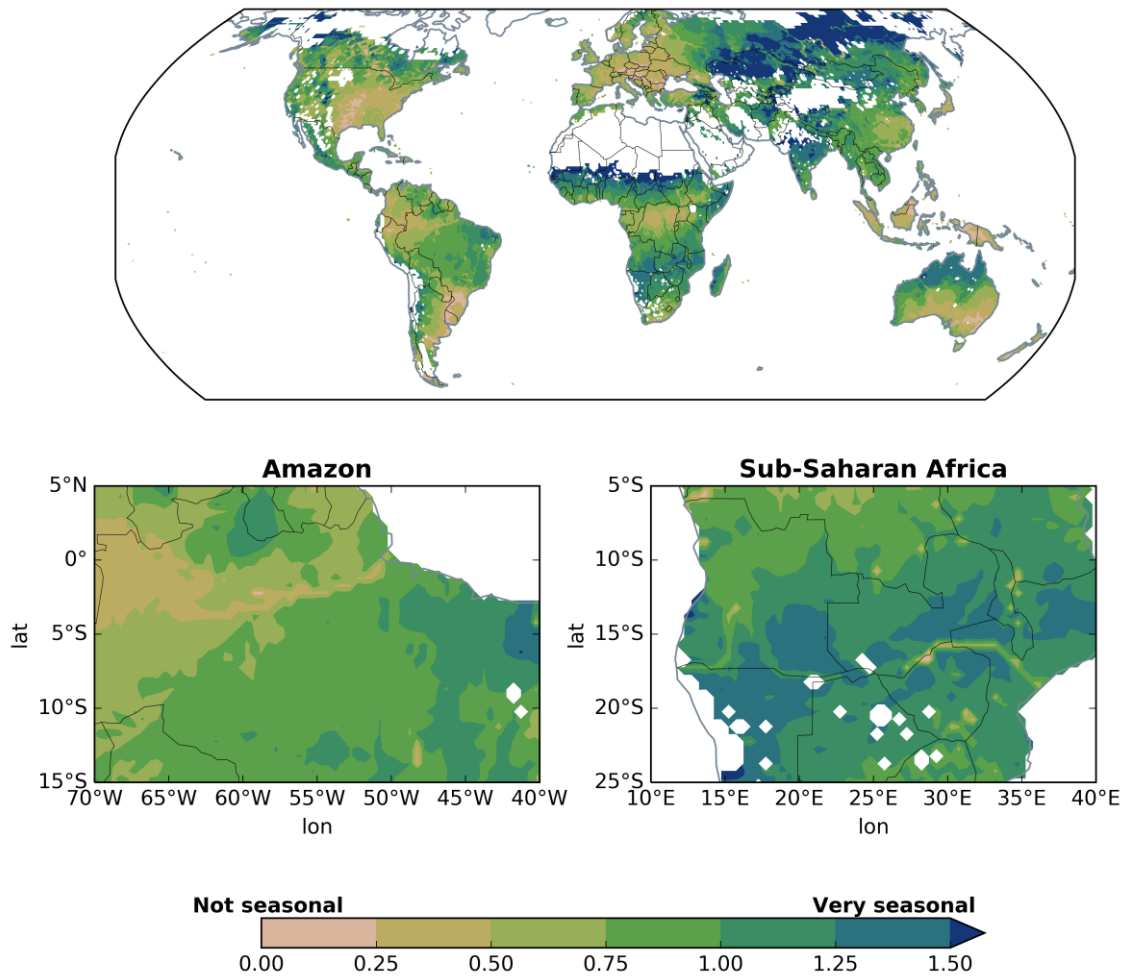
247 **3. Large Head and Flow Variation Rivers Energy Potential**

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249 Globally, the seasonality of river flows vary substantially, which has important
250 implications to the suitability of conventional hydropower. The more seasonal the flow, the worst
251 it is for conventional hydropower plants. However, hydropower developments in rivers with
252 highly seasonal flows and level variation can be viable with Head Increaser Dams as it is
253 explained in this paper.

254 One way to assess the potential for Head Increaser Dams at the global scale is by
255 comparison with a seasonality index, the coefficient of variation of mean monthly runoff, shown
256 in Figure 5. The data derive from the Lund-Postdam-Jena managed Land model [66], a global
257 dynamic vegetation and terrestrial water cycle model forced with five climate models at 0.5° grid
258 resolution [67]. Whilst most of Europe and North America have low runoff seasonality, parts of
259 South America, sub-Saharan Africa and Asia have high seasonality with potential for
260 implementation of HIDs. The Zambezi basin in southeast Africa, in particular, could be suitable
261 due to high runoff in the tributary areas off the main river.

262 Another important aspect of the implementation of HID is the variation of river levels.
263 This data is not available on a worldwide scale for a wide analysis, such as in Figure 5. Some
264 world locations with seasonal flow (seasonality value higher than 0.75) and high river level
265 variation are shown as follows, with a reference presenting its river level variation: Zambezi river
266 [68], Yangtze river in China [69], Indus river in Pakistan [70], Ganges and Brahmaputra rivers in
267 India [71], Orinoco river in Venezuela [70], Paraguay river in Paraguay [70] and the Amazon
268 river in Brazil [72].



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Figure 5. Global map of runoff seasonality index with zoom in on the Amazon and Southern Africa regions. Hyper-arid areas have been masked.

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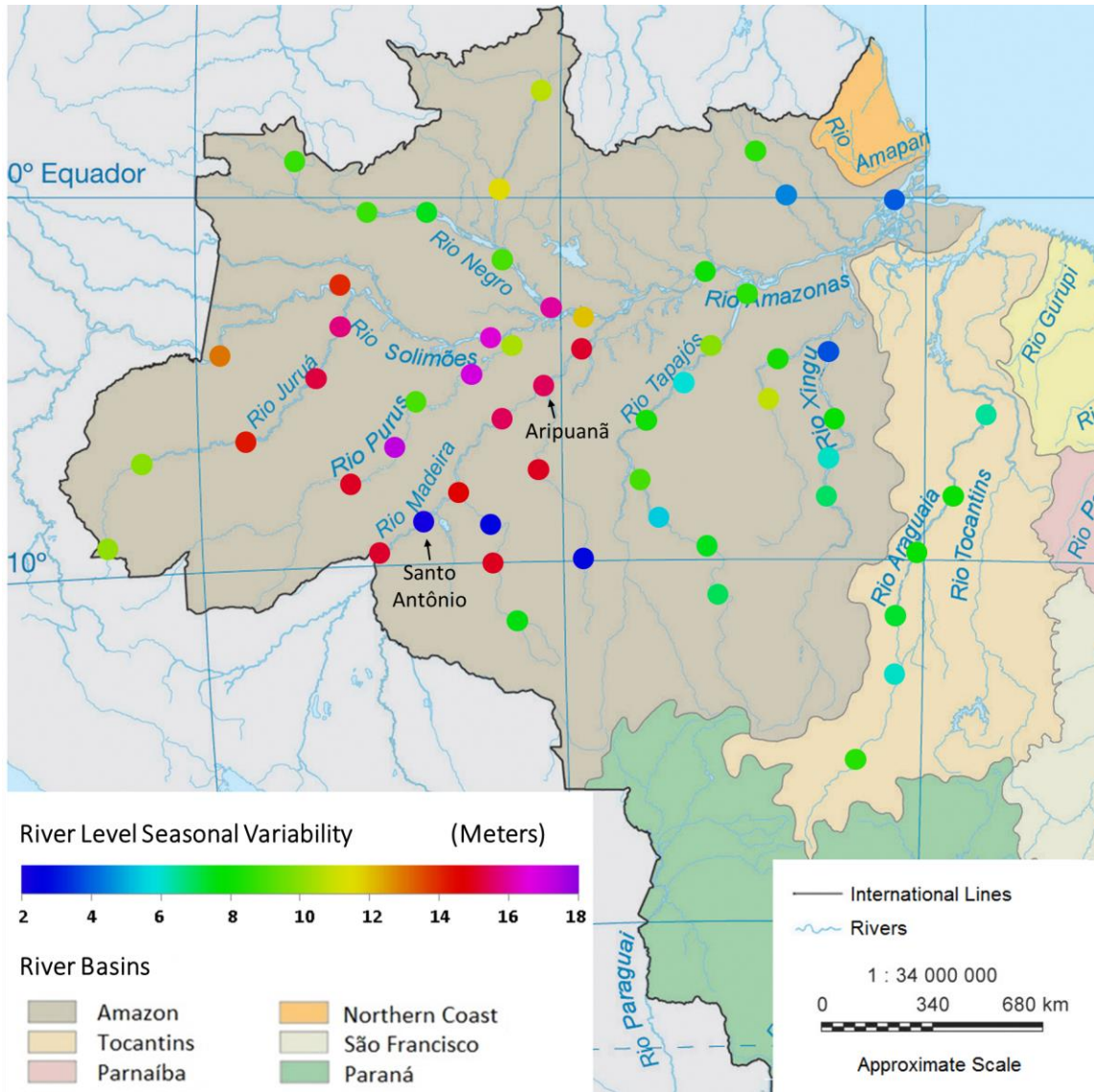
273 3.1 Amazon River Potential

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275 Brazil has a large hydropower potential, especially in the Amazon region with low-head
 276 dams. The rivers in the Amazon watershed have high flow and level variability, as shown in
 277 Figure 6. This is because, during the wet period, the rainfall increases considerably and the
 278 altitude of the river above sea level is low. For the water flow to the ocean, a minimum head
 279 difference is required. For example, in the Madeira River, close to the border with Bolivia, the
 280 minimum height of the river is 95 meters above sea level and the distance to the ocean is around
 281 2.400 km. This results in an insignificant slope to drain the water. Thus, during the wet period,
 282 the level of the river has to increase around 15 meters to increase the slope and flow area so that
 283 the water can drain into the ocean.

284 This large river level variation is appropriate for low-head hydropower generation making
 285 use of the head increased effect. This is because potential energy can be used to harness
 286 hydropower during the dry period and kinetic energy during the wet period. In addition, a dam

287 can be built with its level a few meters higher than the yearly maximum river level. This way, the
 288 dam would flood an area slightly larger than the area it is already flooding every year during the
 289 wet period. Figure 6 shows that the average river level variation in the Amazon Regions reaches
 290 18 meters. The rivers with the highest yearly level and flow variation, in a decreasing order are:
 291 the Purus, Solimões, Juruá, Madeira, Negro, Tapajós, Araguaia and Xingú Rivers.



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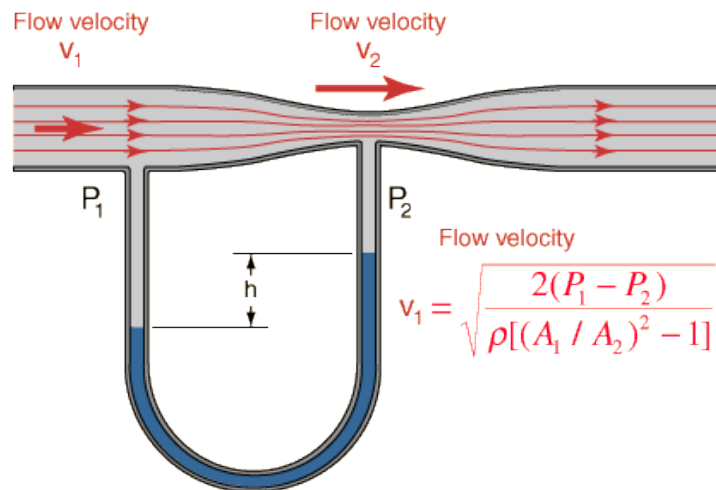
293 Figure 6: Average river level seasonal variation in the Amazon and Tocantins basins [72].

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295 4. Methodology

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297 The main physical concept exploited by this technology is the *venturi* effect as presented
 298 in Figure 7. The venturi effect establishes that if the initial velocity of a fluid (V_1), with a pressure
 299 P_1 , increases to V_2 , the pressure will reduce to P_2 according to the equation shown in Figure 7.



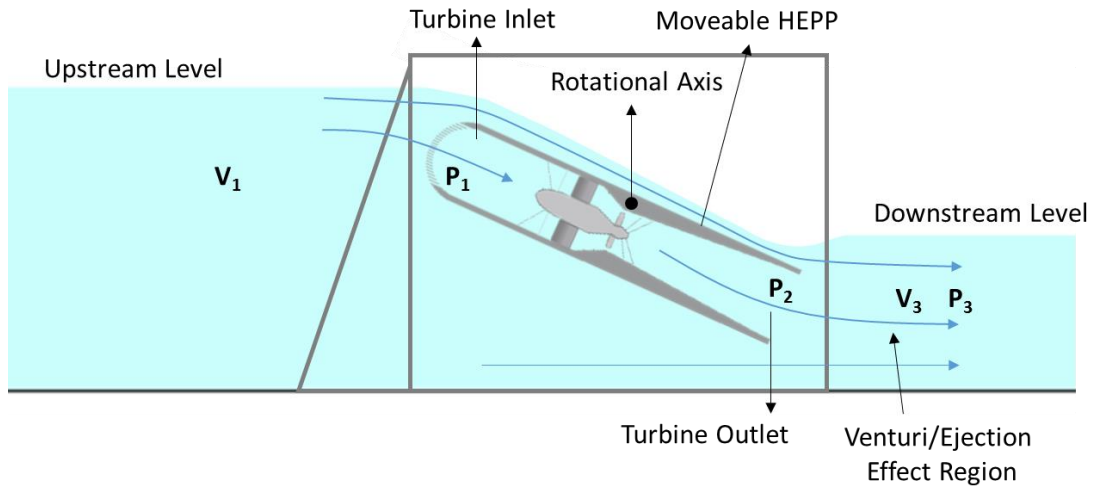
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Figure 7: Sketch of the venturi effect [73].

302 Aside from changing and measuring the velocity in fluids, the venturi effect is used for
303 mixing air and flammable gas in stoves, airbrushes, water aspirators that produce a partial vacuum
304 using the kinetic energy from the faucet water pressure, atomizers that disperse perfume or spray
305 paint, wine aerators used to infuse air into wine as it is poured into a glass, compressed air
306 industrial vacuum cleaners, venturi scrubbers used to clean flue gas emissions, ventilators, airfoils
307 moving close to the ground (ground effect [74]) amongst many other applications.

308 Unlike conventional Bulb hydropower plants, the Moveable HEPP turbine module
309 serves both for electricity generation and to control the spilled flow in the river. This arrangement
310 considerably reduces the costs of building the dam due to the lack of a purposely built spillway,
311 as in conventional dams. During months of low river flow and level, the turbine module leans on
312 the riverbed obstructing the flow of the river, as shown in Figure 9 (a). During months of high
313 river flow and level, the turbine module is positioned horizontally, allowing the flow to pass below
314 and above the turbine module as shown in Figure 9 (c).

315 In the Moveable HEPP dam, the level of the upstream reservoir operates as a run-of-the-
316 river dam, i.e. the level stays constant throughout the year. The by-passed water with a high
317 velocity (V_3 in Figure 8) creates a low-pressure area after the turbine module (P_3). This reduces
318 the pressure at the turbine module outlet (P_2). The higher pressure difference between the turbine
319 module inlet (P_1) and outlet (P_2) increases the generation head of the dam, the water discharge
320 through the turbine and its electricity generation, in comparison with conventional Bulb plants.
321 This increase in hydropower generation using the kinetic energy of the river during moments of
322 reduced generation heads allows the reduction of the maximum head required to enable the
323 construction of the dam. In addition, it contributes to a high capacity factor, base load type,
324 generation throughout the year. During dry periods, most electricity is generated with potential
325 energy and during wet periods, a considerable amount of electricity is generated by the kinetic
326 energy of the river.



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Figure 8: Moveable HEPP operation diagram.

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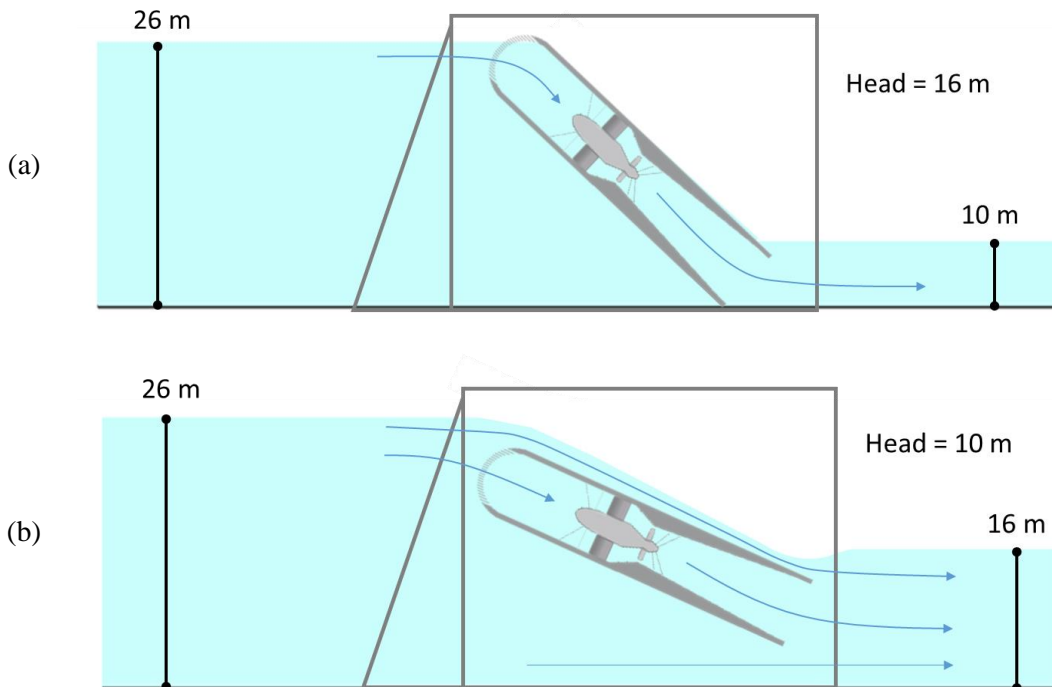
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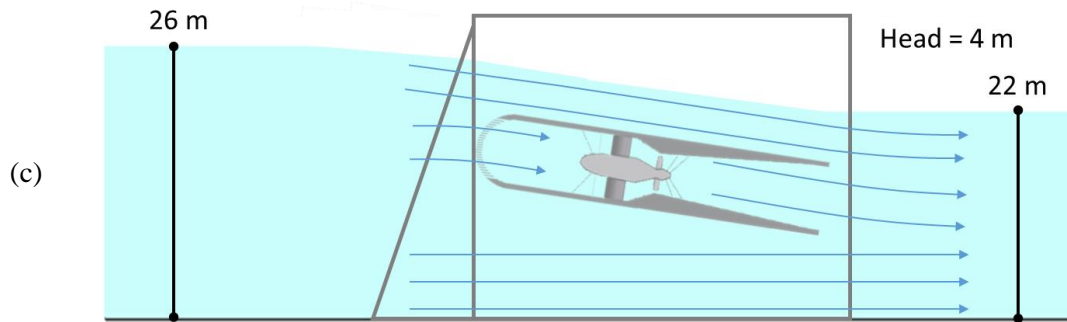
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Figure 9 (a) presents the operation of the Moveable HEPP Dam in the Amazon region during the dry periods, with a low water level, which increases the generation head. For instance, the generation head is 16 meters. In this case, the flow to generate electricity is reduced to a minimum. There is not enough flow to generate electricity with all turbines in the dam and there is no water spilled. The majority of the river flow passes through the turbines to optimise electricity generation.





335 Figure 9: Moveable HEPP in the Amazon region operating (a) during the dry period, (b) during
 336 the beginning of the wet period and (c) during the wet period.

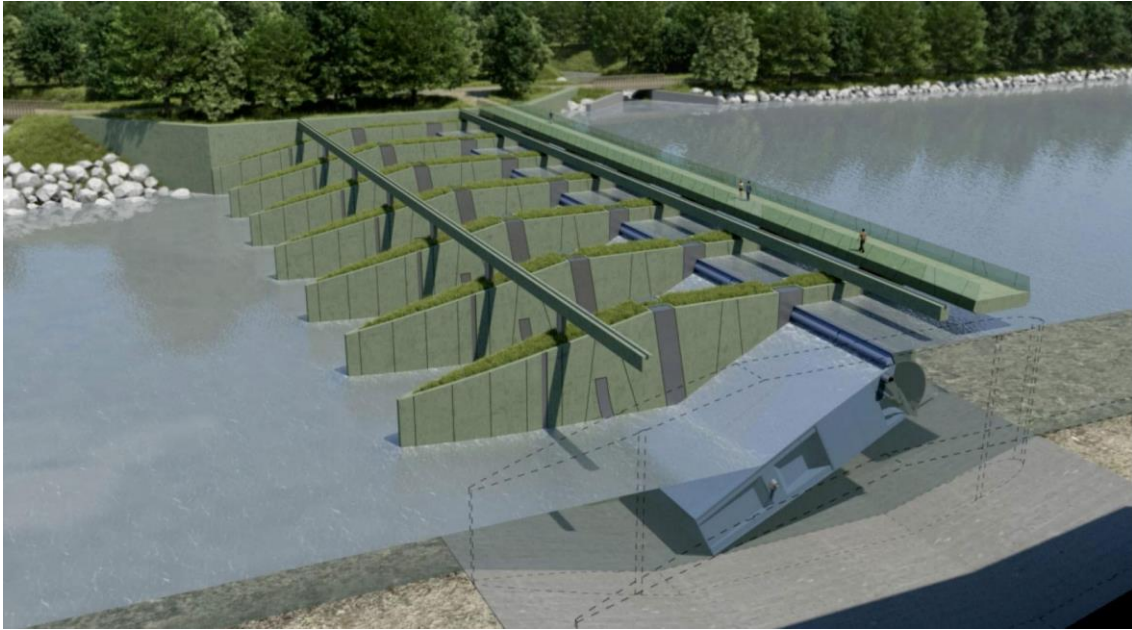
337 Between the dry and wet periods, the water level downstream the Moveable HEPP starts
 338 to increase. The generation head is reduced from 16 to 10 meters, as shown in Figure 9 (b). In
 339 order to optimize turbine generation, some of the spilled water creates a low-pressure environment
 340 after the turbine, which increases the pressure difference between the inlet and outlet of the
 341 turbine. It should be noted that it is always preferable to pass the water through the turbines than
 342 to spill it.

343 During the peak of the wet period, as shown in Figure 9 (c), the water level of the river
 344 downstream the dam rises even further and the head for hydropower generation is reduced to 4
 345 meters. In addition, the spilled water reaches its maximum and some of the kinetic energy gained
 346 in the spilled water is converted into electricity generation due to the venturi effect as explained
 347 in Figure 8.

348 The advantages of the Moveable HEPP, in this example, is that it enables the dam to
 349 generate hydropower with a head variation of 16 to 4 meters (in the example). As the dam's height
 350 is only 4 meters higher than the highest level of the river during the wet period, the dam's flooded
 351 area is very small.

352 Figure 10 shows a proposal of a large scale Moveable HEPP that could be used to harness
 353 low-head hydropower from rivers with large head and level variation. Note that the flooded area
 354 above the dam is small, the dam is compact and fits on the riverbed, there is no need for spillways
 355 and excess water flows above or below the moveable modules. The moveable module can be
 356 produced far from the dam site, reducing construction risk, time and costs.

357



358
359

Figure 10: Proposal for a large scale Moveable HEPP [75].

360 The methodology applied in this study assumes the construction of a head increaser dam
361 similar to the Moveable HEPP concept, with the intent of harnessing the potential and kinetic
362 energy of a river. The total energy generated from the head increaser dam is the sum of the
363 potential energy and the kinetic energy contributions as presented in Equations 1 and 2.

364 Equation 1: $Total\ Generation = Potential\ Energy + Kinetic\ Energy$

365 Equation 2: $Total\ Generation = (h + z) f_T g \rho e_T$

366 Where:

367 h – Height difference between the upper reservoir and the lower reservoir (m);

368 z – Contribution of the head increaser effect (m);

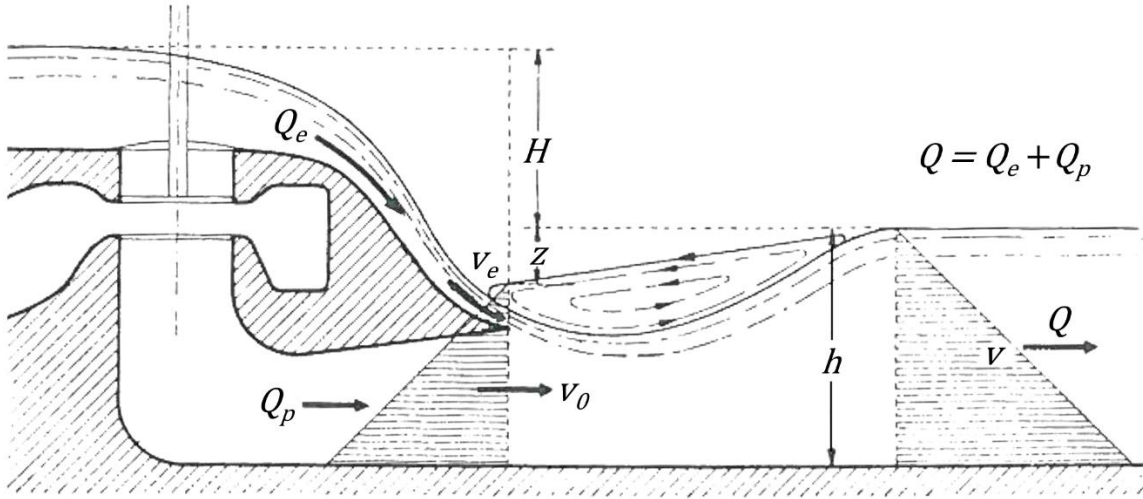
369 f_T – Flow that pass through the turbines (kg/s);

370 g – Acceleration of gravity (9.81 m/s²);

371 ρ – Density of water (1,000 kg/m³);

372 e_T – Low-head dam turbine efficiency (90%) [34].

373



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Figure 11: Diagram to estimate the gains from the head increaser effect [34].

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The equations and assumed values applied to estimate the gain in head obtainable by the head increaser effect in this paper were taken from Mosonyi 1987 [34]. A series of other approaches and equations for estimating the gains with the head increaser effect are described in [33]. Figure 11 presents the total width b of the outflow i.e. the entire length of the powerhouse. According to the notations presented in Figure 11, the impulse theorem can be represented by Equation 3.

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Equation 3:
$$\gamma b \frac{(h-z)^2}{2} + \frac{\gamma}{g} Q_e v_e + \frac{\gamma}{g} Q_p v_0 = \gamma b \frac{h^2}{2} + \frac{\gamma}{g} + Qv$$

387
388

Equation 4:
$$bh \left(-z + \frac{z^2}{2h} \right) = \frac{1}{g} (Qv - Q_e v_e - Q_p v_0)$$

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Compared with z , the term $z^2/2h$ is much smaller and may be neglected for a first estimate, but is added after the first estimate for z is found. Due to friction and impact losses the actual increase will be smaller than that obtained theoretically by applying a reduction coefficient μ . Substituting $bh=Q/v$, the depression of tailwater, i.e. the increase in the effective head upon the runner, is given as:

394
395

Equation 5:
$$z = \mu \frac{v}{g} \left(v_e \frac{Q_e + Q_p \frac{v_0}{v_e}}{Q} - v \right) \quad (\text{m})$$

396
397
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Where:
 μ - Reduction coefficient, determined by model tests and assumed to be 0.9 [34];
 v - Mean water velocity in the tailwater after mixing in m/s (the actual river flow is assumed [34]);
 v_e - Velocity of the excess spilled flow down the chute in m/s (calculated in Equation 6);

400 v_0 - Mean velocity of the water leaving the turbine's draft tube (assumed to be 0.9 m/s [34]);

401 Q_e - Spilled discharge released through the chute in m³/s;

402 Q_p - Discharge released through the turbine in m³/s;

403 $Q = Q_p + Q_e$ - Total discharge passing through the turbine and chute in m³/s.

404

405 Equation 6:
$$v_e = \zeta \sqrt{2g \left(H + \frac{v_0^2}{2g} + z \right)} \quad (\text{m/s})$$

406

407 Where $\zeta=0.9$ and as z is the unknown variable that needs to be calculated, a first estimate
408 for v_e can be made with Equation 7, given that the effective head is much higher compared to z .

409 After a first estimate of z is found, Equation 6 can be applied for a second iteration to find z .

410

411 Equation 7:
$$v_e = \zeta \sqrt{2g \left(H + \frac{v_0^2}{2g} \right)} \quad (\text{m/s})$$

412

413

414 The head increaser effect varies mainly with v_e and Q_e/Q . The coefficient μ varies between
415 close limits and can be slightly improved by the adequate shaping of the chutes [34]. Mean
416 velocities in the tailrace, v , are also fairly constant. The efficiency varies thus directly with the:

417 a) Head utilized.

418 b) Relative magnitude of excess flow and the total flow released through the head increaser.

419 Head increasers for run-of-the-river power stations increase the viability of dams with
420 low-head into the range between 1 and 20 m. If the dam's head is higher than 20 meters, focus
421 should be made to increase the number of turbines to make the most use of the hydrological
422 potential in the river. Head increasers should also be considered if flood discharges are
423 significantly in excess of the plant's discharge capacity for three to six months [34]. This is the
424 case of the Amazon River basin, where the generation head is small and where the river flow rate
425 has a highly seasonal pattern. The application of a head increaser will depend on the trade-off
426 between the two points below:

427 1) Not implement the head increaser effect, so that most of the hydrological potential of the
428 site can be harnessed.

429 2) Apply the head increase effect, increase the viability of the dam, but lose some of the
430 hydrological potential of the river.

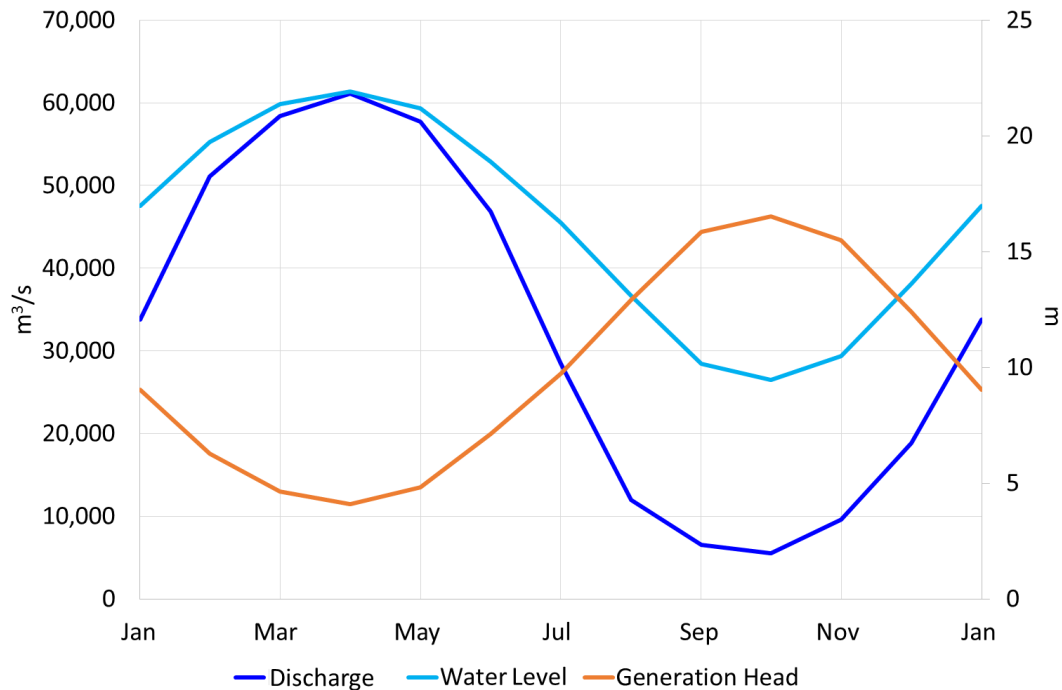
431

432 5. Results

433

434 In order to estimate the power output from a Moveable HEPP on the Amazon region, the
435 location selected was Nova Aripuanã, which is downstream of Santo Antonio Dam in the Madeira
436 River. The river level varies according to

437 Figure 12, reaching an average maximum height of 22 meters during April and an average
 438 minimum height of 9.5 meters during October. Given a dam height of 26 metres, the generation
 439 head varies from 16.5 metres during the dry period to 4 metres during the wet period. The
 440 generation head varies 12.5 meters throughout the year. The maximum generation head is 4.1
 441 times higher than the minimum generation head.



442

443 Figure 12: Average river flow (left axis) and level variation, and Aripuanã Dam generation head
 444 variation (right axis) [72].

445

446 Figure 12 also presents the river discharge variation at Aripuanã. The river flow rate
 447 varies from 61,500 m³/s during April to 5,500 m³/s during October. The maximum river flow is
 448 11.2 times higher than the minimum river flow. It should be noted that the river flow variation is
 449 around three times larger than the change in generation head.

450 The discharge through the turbines at low-heads, without including the head increaser
 451 effect, were taken from a tidal barrage design [76] as presented in Table 4. The spillway discharge
 452 also does not include the head increaser effect. The head increaser effect, estimated with the
 453 equations described in Section 4, contributes to an increase in the turbine discharge and a
 454 reduction in the spillway discharge. The contribution from the head increaser effect in the turbine
 455 discharge is taken into account as an increase in generation head in the methodology applied in
 456 this paper. A series of different arrangement of dams with different number of modules has been
 457 analysed and the selected arrangement to be presented in details has 20 Moveable HEPP modules.

458 Each Moveable HEPP modules can have four or more turbine-generator units, depending on the
 459 design of the dam. This estimate assumes a turbine with variable speed and efficiency fixed at
 460 90%. The maintenance of high efficiency with a high generation head variability is described in
 461 [34]. The results of the equations in Section 4 are presented in Table 4 and Figure 13.

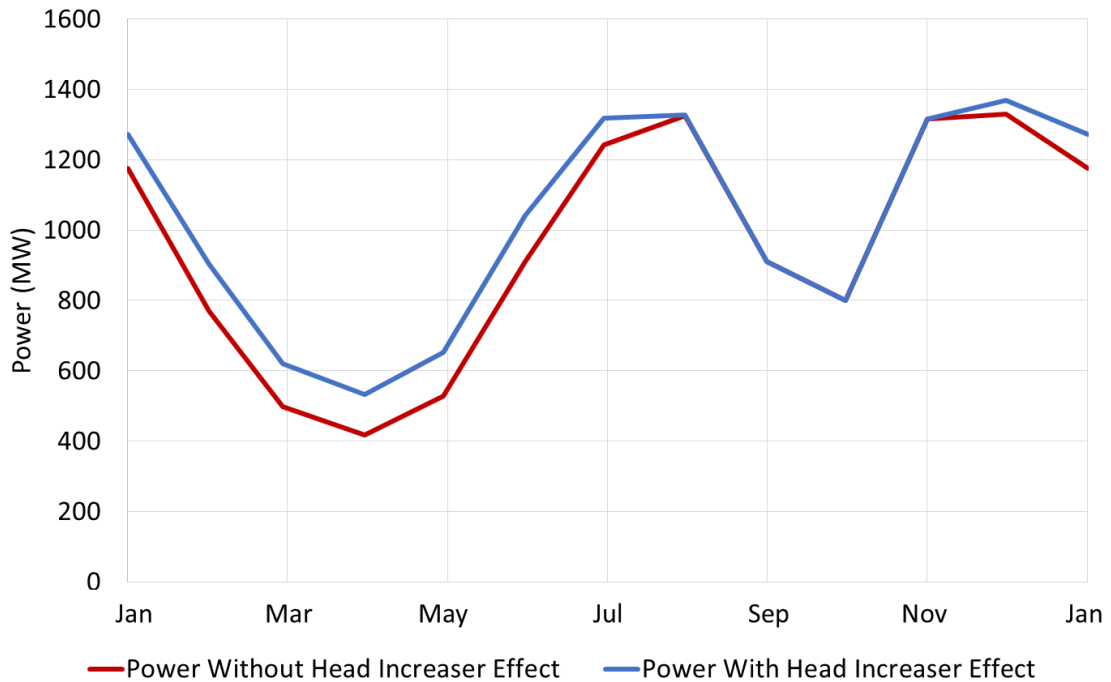
462 Table 4: Aripuanã Moveable HEPP characteristics with and without head increaser effect.

Months	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Estimation with 20 Moveable HEPP modules and without head increaser effect												
River flow (m ³ /s) [72]	33,741	51,111	58,352	61,114	57,697	46,861	28,411	11,977	6,501	5,480	9,611	18,815
River level (m) [72]	16.97	19.73	21.37	21.92	21.18	18.89	16.26	13.1	10.15	9.47	10.5	13.6
Generation head (m) [72]	9.03	6.27	4.63	4.08	4.82	7.11	9.74	12.9	15.85	16.53	15.5	12.4
Each module turbined flow (m ³ /s) [76]	738	695	609	578	620	725	723	582	479	467	487	607
Each module spilled flow (m ³ /s)	949	1,861	2,309	2,478	2,265	1,618	698	17	-	-	-	334
Max. number of modules	45.7	73.6	95.9	105.8	93.1	64.6	39.3	20.6	13.6	11.7	19.7	31.0
Max. power generation (MW)	2,690	2,829	2,385	2,202	2,455	2,942	2,443	1,364	910	800	1,315	2,060
Number of modules operating	20	20	20	20	20	20	20	20	14	12	20	20
Power per modules (MW)	58.8	38.5	24.9	20.8	26.4	45.5	62.1	66.3	65.0	66.6	65.8	66.4
Power with 20 modules (MW)	1,176	769	498	416	527	910	1,243	1,326	910	800	1,315	1,329
Estimation with 20 Moveable HEPP modules and with head increaser effect												
v (m ³ /s)	1.21	1.65	1.83	1.90	1.81	1.54	1.08	0.66	0.53	0.50	0.60	0.83
v_e – first estimate (m ³ /s)	12.01	10.01	8.62	8.09	8.79	10.66	12.47	14.34	-	-	-	14.06
z – first estimate (m)	12.45	10.74	9.45	8.96	9.62	11.32	12.82	14.36	-	-	-	14.27
$z^2/2h$ – first estimate (m)	0.66	0.89	0.87	0.84	0.88	0.86	0.54	0.04	-	-	-	0.36
v_e – second estimate (m ³ /s)	0.02	0.06	0.08	0.09	0.08	0.05	0.02	0.00	-	-	-	0.01
z – second estimate (m)	0.69	0.97	0.98	0.96	0.99	0.93	0.56	0.04	-	-	-	0.37
$z^2/2h$ – second estimate (m)	0.03	0.08	0.10	0.11	0.10	0.06	0.02	0.00	-	-	-	0.01
Head increaser effect (m)	0.71	1.05	1.08	1.08	1.09	0.99	0.58	0.04	-	-	-	0.37
Head increaser effect (%)	0.07	0.14	0.19	0.21	0.18	0.12	0.06	0.00	-	-	-	0.03
Power with 20 modules including head increaser effect (MW)	1,269	898	614	526	646	1,036	1,317	1,330	910	800	1,315	1,369

463

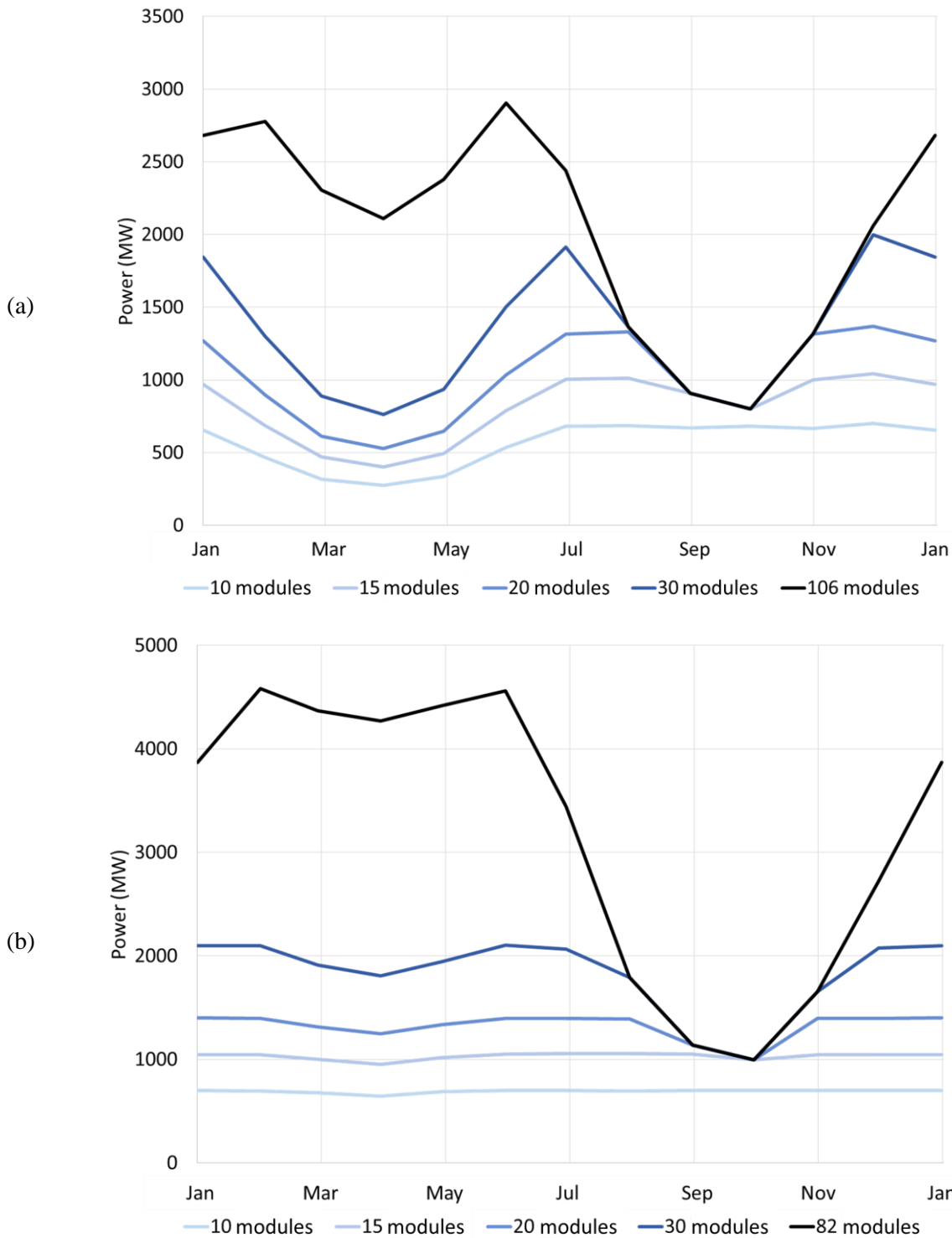
464 Figure 13 shows the estimated generation pattern of the Aripuanã Moveable HEPP
 465 throughout the year with 20 modules with 70 MW capacity each, or total capacity of 1,400 MW.
 466 The electricity generation pattern has proven to be very interesting. The maximum generation
 467 capacity is achieved in July, August, December and January when the river flow and level are not
 468 too high or too low as shown in

469 Figure 12. The generation during March, April and May is low because the generation
 470 head is considerably reduced. The generation in September and October is also reduced because
 471 the river flow is very low.



472 Figure 13: Aripuanã Moveable HEPP power generation with 20 modules and dam height of
 473 26 metres.
 474

475 Figure 14 (a) presents the estimated hydropower generation output in Aripuanã Moveable
 476 HEPP with different numbers of modules and dam height of 26 metres. Similar to Figure 13, the
 477 generation reduces during the months of March, April and May due to the low-head generation
 478 and reduces during September and October due to the reduction in river flow. Note that, due to
 479 the lack of river flow during September and October, the maximum generation during this time
 480 is reached with 15 modules. Thus, the dam maximum generation capacity should not exceed much
 481 more than 15 modules. The capacity factor of the dam with 10 modules is 78.8%, 15 modules is
 482 76.3%, 20 modules is 71.8%, 30 modules is 61.9% and 106 modules is 27.7%. It should be noted
 483 that the increase in energy generation with the head increaser effect for the dam with 10 modules
 484 is up to 23.7%, 15 modules is 22.3%, 20 modules is 20.9%, 30 modules is 18.0% and 106 modules
 485 is 0% as there is no water spilled. The head increaser effect estimated with equations in Section
 486 4 is underestimated, given that existing prototypes show head increaser efficiencies reach up to
 487 30 to 40% [49, 48].



488 Figure 14: Estimated hydropower generation output in Aripuanã Moveable HEPP with different
 489 numbers of modules and dam height of (a) 26 metres and (b) 30 metres.

490 An alternative to further increase the capacity factor of the power plant is to increase the
 491 height of the dam. This will mainly contribute to an increase in generation during the wet period,
 492 when the generation head is very low and therefore increase the overall capacity factor of the
 493 power plant as presented in Figure 14 (b). Increasing the dam's head in 4 meters, i.e. a final head
 494 of 30 meters, the capacity factor of the dam with 10 modules increases to 98.6%, 15 modules

495 increases to 98.1%, 20 modules increases to 94.0%, 30 modules increases to 86.0% and 82
496 modules increases to 42.9%. The maximum number of modules required to pass all the river flow
497 through the module reduces from 106 to 82. This is because the module flow increases with the
498 increase in head from 4 to 8 meters. The head increaser effect for the case with 10 modules is up
499 to 17.7%, 15 modules is 16.4%, 20 modules is 15.0%, 30 modules is 12.3%, and 82 modules is
500 0% as there is no water spilled.

501 Amazon dams are located very far from where the electricity would be consumed and
502 transmission costs are high. Thus, the capacity factor of the dam should be high. The proposed
503 dams correspond a good balance between the total hydropower potential of the river and a
504 reasonable capacity factor. The most interesting arrangements for the proposed dam, which have
505 a high capacity factor and a high generation potential, are the dams with a height of 26 meters and
506 15 to 20 modules or dams with a height of 30 meters with 20 to 30 modules. Another important
507 constraint, which varies with the height of the dam, is the increase in flooded area. The dam with
508 26 meters would flood an addition area of 104 km² and the dam with 30 meters would flood an
509 addition area of 987 km², when compared to the normal yearly flooded area of the river. Given
510 that there is already an excess of hydropower generation in the Amazon region during the wet
511 period with new conventional dams, and that a dam with 30 meters floods a large area, the dam
512 with 26 metres and 20 modules is proposed in this paper.

513 **6. Discussion**

514

515 With the advances in civil and mechanical engineering, the advantages of head increaser
516 dams exceed their disadvantages for low-head dams with highly seasonal flow and level
517 variations. Other suggested conditions for head increasers dam types are proposed below [34]:

- 518 1) A river with restricted width, where the enlargement of the bed would encounter
519 difficulties. This happens in very flat regions and in locations where the river is
520 surrounded by a city or a village.
- 521 2) The watercourse downstream the proposed site is straight or mildly curved. This is
522 because the dam would result in an increase in velocity of the spilled water, which could
523 cause flooding downstream the river, especially if there is an abrupt deviation on the river
524 flow.
- 525 3) If a uniform distribution of hydrological load upon the foundation layers, along the whole
526 width of the riverbed, is required.
- 527 4) In case of low-heads, the capacity of the plant should not exceed the medium flow rate
528 since the increase of the number and size of units would reduce the capacity factor of the
529 plant and, thus, jeopardize the economic feasibility of the project.

530 The Moveable HEPP system brings great benefits to countries that heavily relies on
531 hydropower. This is because its electricity generation pattern is different to conventional

532 hydropower dams, in which most of the electricity is generated during the wet period. In the
533 example shown in Figure 13 most of the electricity is generated during July and August. Thus, it
534 could complement the generation from conventional dams and reduce the need for thermoelectric
535 power generation. Another important benefit of this technology is that the flooded area required
536 to build a Moveable HEPP is considerably smaller than in conventional dams. This is because the
537 dam has a height four to eight meters higher than the normal river level during the wet period,
538 which results in a similar flooded area to the river during the wet period. The construction of the
539 dam is also optimised with reduced civil work requirements and the modularity construction
540 approach for the moveable turbines.

541 Modularity in the construction industry may offer reduced construction time, increased
542 labour productivity and safety, improved manufacturing quality, decreased weather-related
543 delays, reduced environmental and social disturbance, minimized site congestion, lower
544 uncertainty, and increase efficiency. Some disadvantages also exist, including transportation
545 restrictions, reduced flexibility (once modules are fabricated), and higher initial design costs.
546 Constructing components in an off-site manufacturing location leverages a production-oriented
547 environment, including overhead cranes, existing plant equipment, and skilled workers that can
548 be supplemented as needed. Off-site construction may also enable fabrication using diverse
549 materials, which may be difficult in an on-site environment. Often, mechanical equipment is
550 preinstalled within the module before delivery to the site. Although most contractors are familiar
551 with traditional construction techniques, only those experienced in modular-centric industries are
552 likely to be familiar with modularization. Contractors may be hesitant to accept modular
553 approaches without evidence of successful application. However, as modularization represents an
554 increasing share of construction activity, more contractors are becoming aware of its benefits; and
555 financiers are recognizing the reduced financial risk it may offer [38].

556 Other important aspects that should be optimized in such low-head dams are the
557 substation and transmission line's capacity factors. This is because the dams would be built far
558 from the consumption areas, which require long transmission lines.

559 These substations, and transmission lines should be used as most as possible. The
560 construction of dams in the Amazon affects the course of the river and should be cautiously
561 planned to have the smallest social and environmental impact possible. For example, the Santo
562 Antônio Dam on the Madeira River is located 5.5 km upstream Porto Velho city in a straight line.
563 The dam increased the potential energy of the river, where it is located. During the wet period,
564 the spilled water gains considerably more kinetic energy downstream the dam, due to the
565 hydraulic head of around 13 meters. The water with a higher speed is reaching higher altitudes
566 where the course of the river changes abruptly and where Porto Velho is located. This is causing
567 frequent floods in the city and resulting in huge social and economic impacts. Possible solutions
568 to this problems are building more turbines, so that the kinetic energy of the spilled water is

569 reduced, alternatively a dam surrounding the city to reduce flooding. Other issues with the
570 operation of dams in the Amazon is the high amount of sediments, specially silt, which
571 considerably increases maintenance costs.

572 Given that the Aripuanã Moveable HEPP in the Madeira River has a maximum generation
573 head of 16 meters and a generation capacity of 1,400 MW and given the potential for this
574 technology shown in Figure 6. The inclusion of Aripuanã Moveable HEPP systems in the Rivers
575 Juruá, Puru, Solimões, Negro, Iriri and other rivers in the Amazon region, could result in an
576 additional generation capacity of 20 GW to the Brazilian electricity sector.

577 The Moveable HEPP system could also be used in tidal barriers. In tidal barriers, the
578 moveable module should be designed in a way that the head increaser effect could be used in both
579 directions of the dam. The inclusion of the head increaser effect with the spilled water, gives more
580 operational flexibility to tidal barriers, which allows a considerable increase in its capacity factor
581 and viability.

582

583 **7. Conclusion**

584

585 This paper presented the past and recent experiences of low-head hydropower generation
586 using the head increaser effect, including its benefits, challenges and debates regarding the
587 technology. It turns out that the technology was not previously economically feasible due to the
588 availability of conventional hydropower potential and the utilization of coal, oil and gas for
589 electricity generation. Nowadays, with the interest of electricity generation with renewable energy
590 sources, as an attempt to reduce global CO₂ emissions, and with more restrictive environmental
591 requirements for hydropower developments, the interest in low-head hydropower dams with head
592 increaser effect increased. So far, the most successful technology for dams with head increaser
593 effect is the Moveable HEPP.

594 The head increasing effect consists of the creation of a sub-pressure environment after
595 the draft tube, which reduced the pressure at the turbine outlet. This results in a higher pressure
596 difference between the turbine inlet and outlet, and increases the water discharge through the
597 turbines, thereby increasing the electricity generation capacity of the turbines.

598 This article presented a region case study for a large-scale Moveable HEPP system at the
599 Madeira River in the Amazon with the intention to harness the power of rivers with high flow and
600 level variation using a combination of the potential and kinetic energy of the river. The Aripuanã
601 Moveable HEPP was designed with a dam with 26 metres high, which results in a 16 metres
602 maximum generation head, 4 metres minimum generation head and 20 modules with 70 MW
603 each, which sums up to a total generation capacity of 1,400 MW. The capacity factor of the dam

604 is 72% and the flooded area is only 104 km², when compared to the average flooded area of the
605 river during the wet season. The Amazon region has a huge potential for the implementation of
606 Moveable HEPP. It is estimated a total generation capacity of 20 GW on the region from high
607 level and flow variation rivers.

608 In conclusion, low-head hydropower, head increaser dams have been successfully
609 implemented recently and has the potential to become a major source for base-load renewable
610 energy from large head and flow variation rivers in the future.

611 **8. Abbreviations List**

612

613 HEPP - Hydro-Electric Power Plant

614 HID - Head Increaser Dam

615

616 **9. Acknowledgements**

617

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620

621 **10. References**

622

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